RC8 T4.2 TEAM KIT

RC8 T4.2e TEAM KIT

TEAM ASSOCIATED

1:8 Scale 4WD Nitro and Electric Off Road Competition Truggy Kits Manual

#80957 RC8T4.2 Team Kit and #80958 RC8T4.2e Team Kit

WeAreAE CHAMPIONS by DESIGN AssociatedElectrics.com

TEAM ASSOCIATED

:: Introduction

Thank you for purchasing this Team Associated product. This assembly manual contains instructions and tips for building and maintaining your new Kit. Please take a moment to read through this manual to help familiarize yourself with these steps. We are continually changing and improving our designs; therefore, actual parts may appear slightly different than in the illustrations. New parts will be noted on supplementary sheets located in the appropriate parts bags. Check each bag for these sheets before you start to build.

:: KIT Features

RC8T4.2 Features:

- Molded height-adjustable gearboxes front and rear
- Updated shock towers for height-adjustable gearboxes that feature more body mount height options
- New molded suspension arms front and rear for increased durability and modern look
- New 16deg KPI steering block with updated bump steer geometry
- New rear anti-roll bar with wider mounting points
- New tapered side nitro truggy chassis with improved chassis stiffness options
- New molded top plate included
- High-volume center differential
- High-downforce wing
- Includes FT hard-anodized aluminum shock bushings
- Updated brake pad material and brake spring
- 40/9 ring and pinion gear sets included
- 131mm universal driveshafts with 17mm outdrives
- 19mm and 20mm diameter HTC internal differential gear sets included
- Bladder and emulsion style shock seals included
- FT hexes and grooved pins included

RC8T4.2e Features:

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:: Additional

Your new RC8T4.2 / T4.2e comes as a kit.
There are some items you will need to complete your kit (refer to website for suggestions):

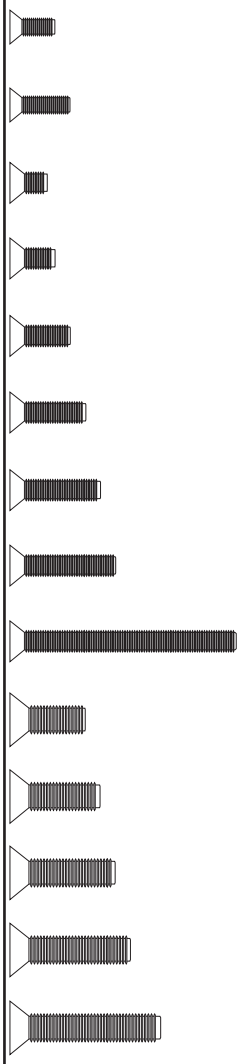
- 4.8-7.4v receiver battery (Flat style NiMH, Flat style LiPo, Flat style LiFe)
- 2 or 3 channel radio/transmitter set with switch (2.4GHz recommended)
- Polycarbonate body and specific paint
- Model car fuel (20-30% nitro recommended)
- .21 class rear exhaust engine
- CA (cyanoacrylic) glue - (#1597)
- Thread-locking compound - (#1596)
- 1:8 scale truggy wheels/tires
- Starter box - (#1751)
- Exhaust system
- Needle-nose pliers
- Ride height gauge
- Transmitter batteries
- Throttle and Steering servos
- Reamer / hole punch - (#1499)
- Glow igniter - (#27377)
- Fuel bottle - (#1747)
- Hobby knife

:: Other Helpful Items

- Silicone Shock/Diff Fluids (Refer to website for complete listings)
- Shock Pliers
- Reamer / Hole Punch - (#1499)
- FT Hex Wrenches - (#1518)
- Wire Cutters
- Body Scissors (AE #1737)
- FT Nut Drivers - (#1519)
- Calipers or a Precision Ruler

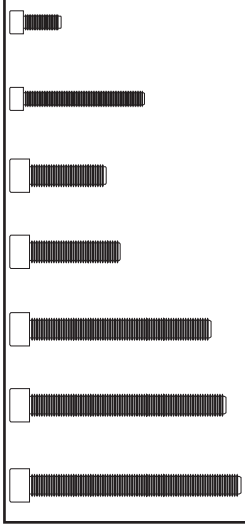
:: Hardware - 1:1 Scale View

Flat Head (fhcs)



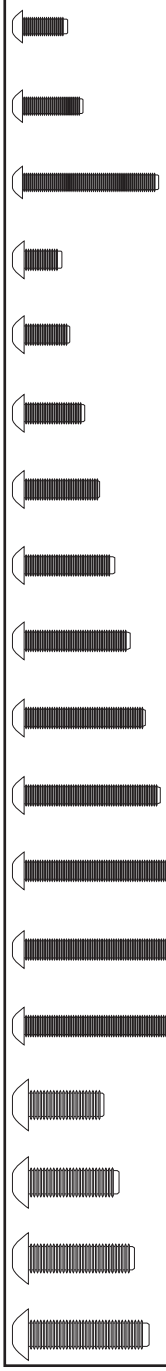
2.5x6mm (4675)
2.5x8mm (31448)
3x5mm (31540)
3x6mm (31541)
3x8mm (25201)
3x10mm (25202)
3x12mm (25203)
3x14mm (89208)
3x30mm (89212)
4x10mm (81262)
4x12mm (89214)
4x14mm (89217)
4x16mm (81263)
4x20mm (81264)

Socket Head (shcs)



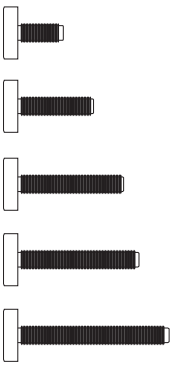
2x5mm (31511)
2x16mm (7184)
3x10mm (25620)
3x12mm (89454)
3x24mm (89225)
3x26mm (89226)
3x28mm (89227)

Button Head (bhcs)



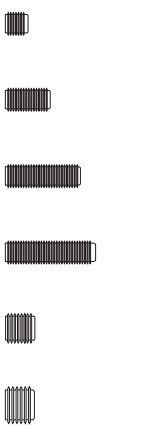
2.5x6mm (31520)
2.5x8mm (31521)
2.5x18mm (81259)
3x5mm (31530)
3x6mm (31531)
3x8mm (31532)
3x10mm (25211)
3x12mm (89202)
3x14mm (25187)
3x16mm (89203)
3x18mm (2308)
3x20mm (25188)
3x22mm (25189)
3x24mm (89204)
4x10mm (81206)
4x12mm (81207)
4x14mm (81260)
4x16mm (81261)

LP Socket Head (lp shcs)



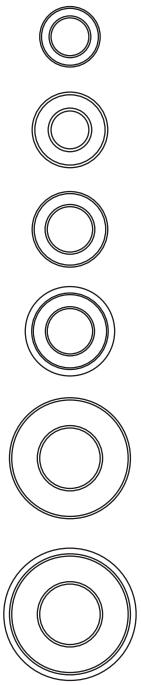
3x6mm (41089)
3x10mm (41090)
3x14mm (41094)
3x16mm (41093)
3x20mm (41091)

Set Screws



3x3mm (25225)
3x6mm (81257)
3x10mm (4671)
3x12mm (81258)
4x4mm (7732)
5x4mm (89221)

Ball Bearings



5x8x2.5mm (8680)
5x10x4mm (91560)
6x10mm (31404)
6x12x4mm (91561)
8x16x5mm (91564)
8x16x5mm flanged (91565)

Nuts (lock/plain)

M3 Nut (91477)
M3 Alum. Locknut, Blue (31550)
M3 Locknut, Black (25215)
M3 Locknut w/Flange (25612)
FT 3mm Locknuts, Blue(25392)
FT M4 Locknut, Blue (31551)
M4 Locknut, Serrated (91738)

:: Table of Contents

:: Notes

This symbol indicates a special note or instruction in the manual.

This symbol indicates a specific build order in the manual.

This symbol indicates a Racers Tip.

There is a 1:1 hardware foldout page in the front of the manual. To check the size of a part, line up your hardare with the correct drawing until you find the exact size. Each part in the foldout has a number assigned to it for ordering replacement parts.

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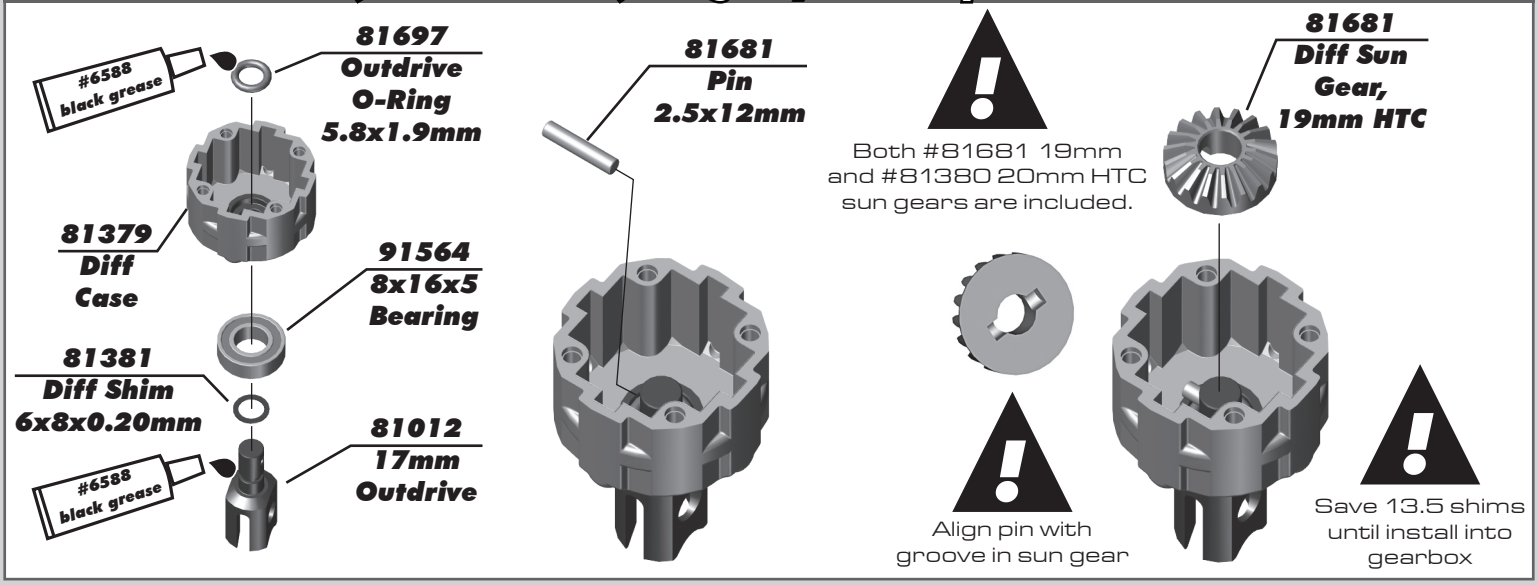
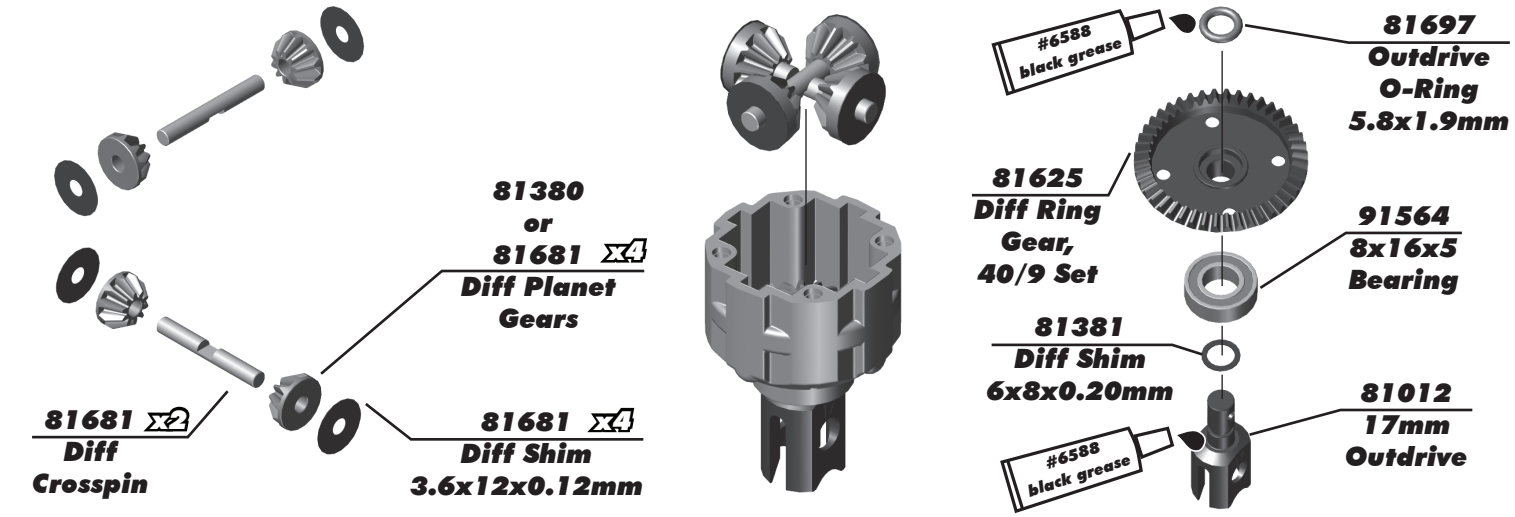
Fax: 949.544.7501

http://www.RC10.com • http://twitter.com/Team_Associated • http://www.instagram.com/teamassociatedrc/ • http://www.facebook.com/TeamAssociated/

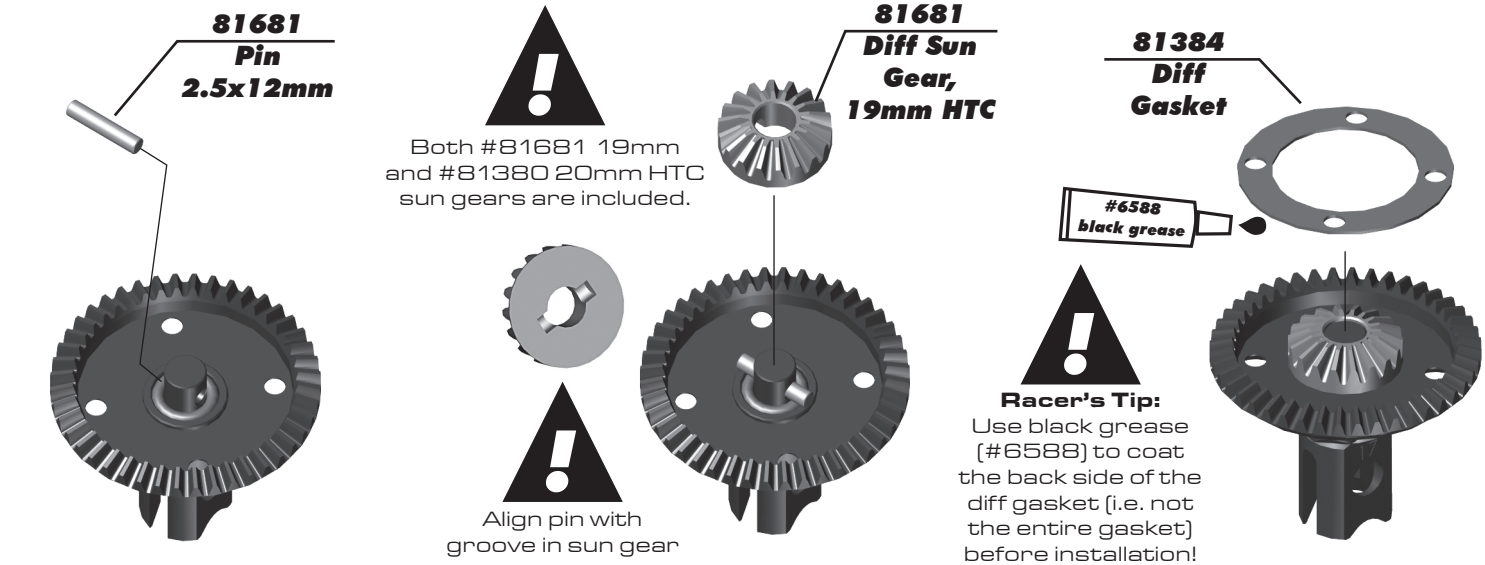
:: Differential Build (Front and Rear) - Bag 1.1, 1.2 - Step 1



:: Differential Build (Front and Rear) - Bag 1.1, 1.2 - Step 2

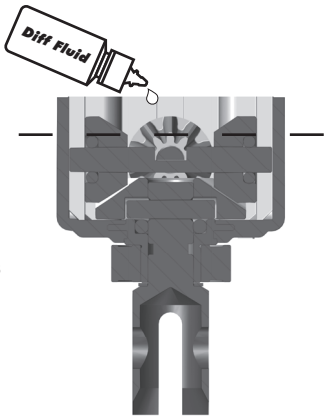


:: Differential Build (Front and Rear) - Bag 1.1, 1.2 - Step 3



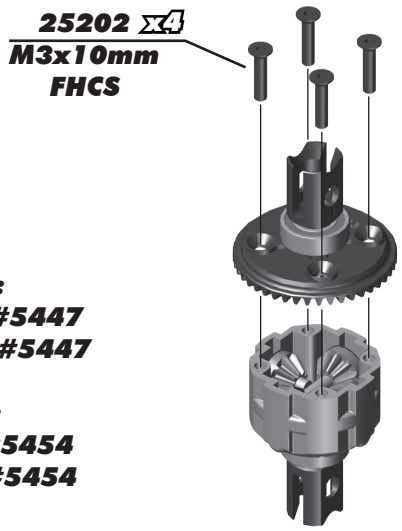
:: Differential Build (Front and Rear) - Bag 1.1, 1.2 - Step 4

Racer's Tip:
Fill diff above the cross pins, below the planet gears as shown.

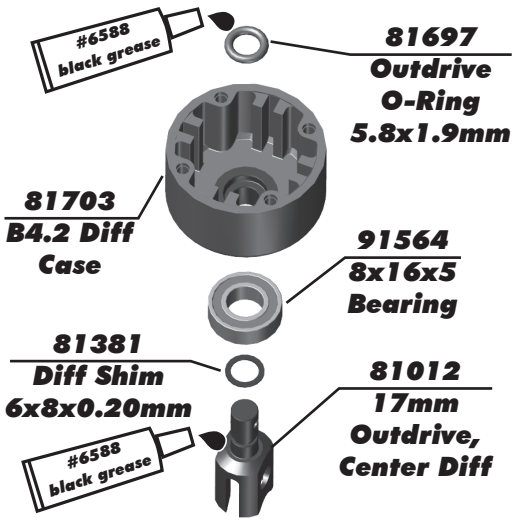


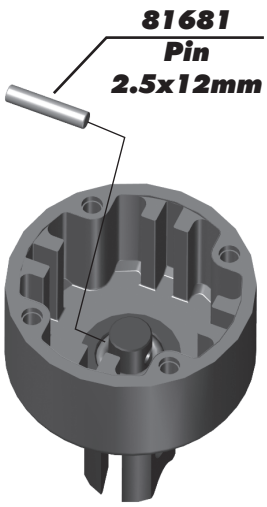
Front Diff Fluid:
T4.2 Kit - 15,000cst #5447
T4.2e Kit - 15,000cst #5447

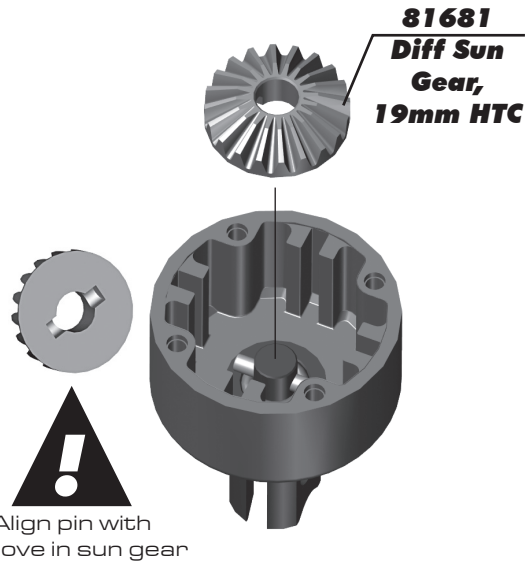
Rear Diff Fluid:
T4.2 Kit - 7,000cst #5454
T4.2e Kit -7,000cst #5454



:: Differential Build (Center) - Bag 1.1, 1.2 - Step 5

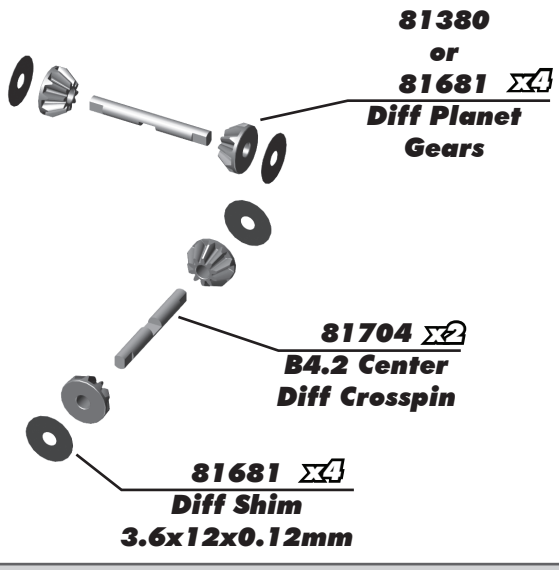


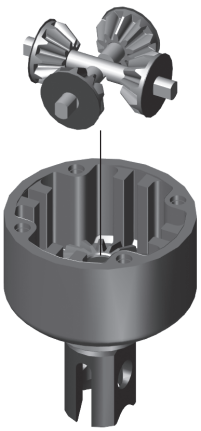


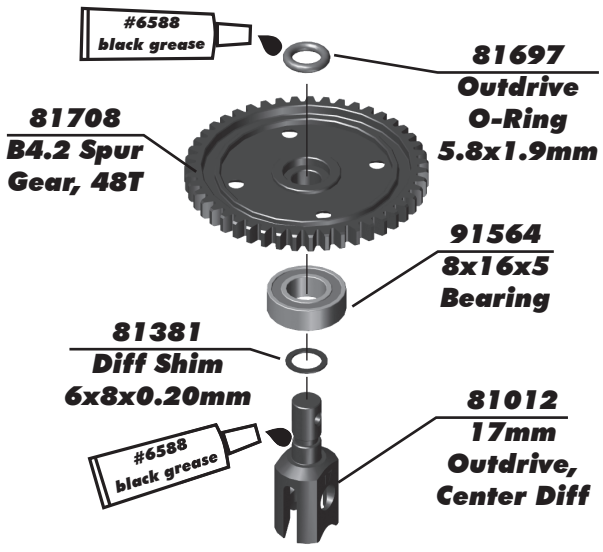


Align pin with groove in sun gear

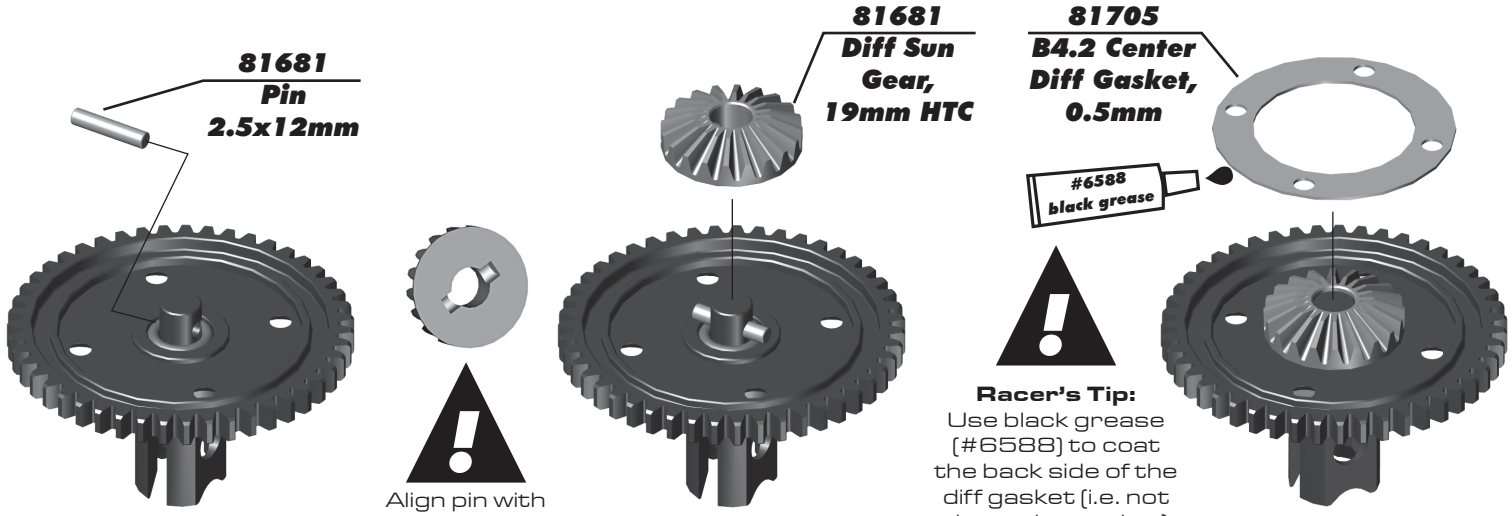
:: Differential Build (Center) - Bag 1.1, 1.2 - Step 6



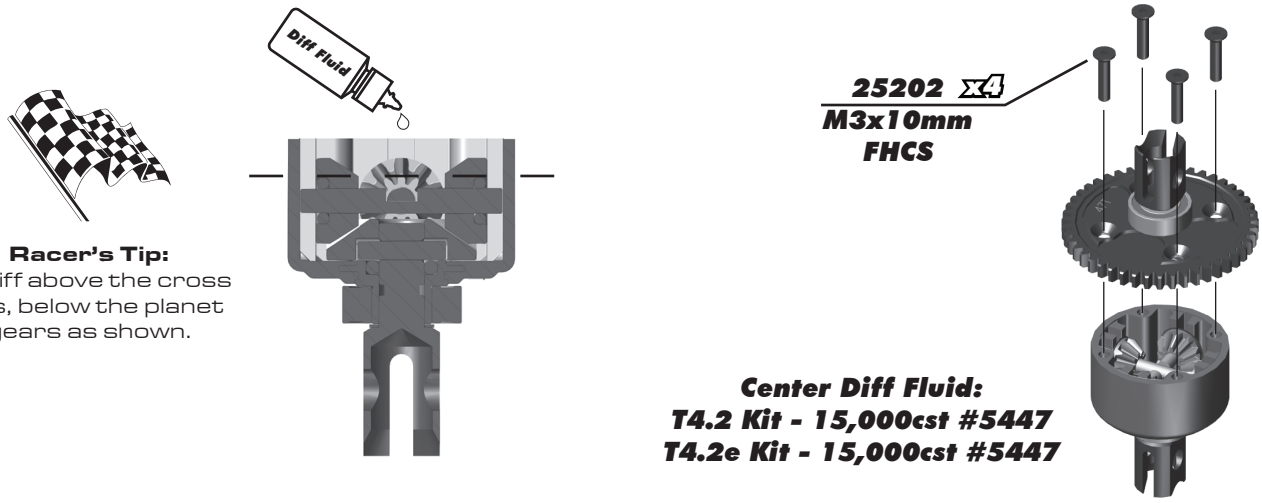




:: Differential Build (Center) - Bag 1.1, 1.2 - Step 7



:: Differential Build (Center) - Bag 1.1, 1.2 - Step 8



:: Shocks Build - Bag 2.1 - Step 1

:: Shocks Build - Bag 2.1 - Step 2

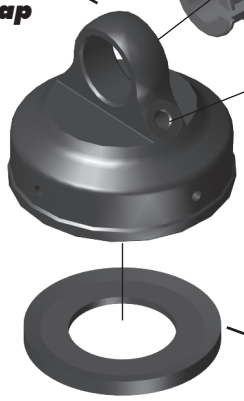
Racer's Tip:
Use green slime (#1105) to lube the o-rings before installation!

81190
Shock Boots

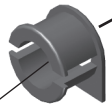
81562
Rod End Ball

81621
Shock Rod End
Front: +2
Rear: +2

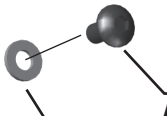
81452
RC8B3.2
Shock Cap



81512
Shock Cap Insert



91492
M2x4mm BHCS



91492
Gasket
2

1

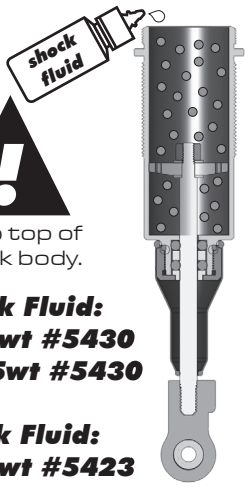
81184
Emulsion Seal

81453
16mm Stiff Bladder also included

When installing the emulsion seal, make sure it is correctly seated within the shock cap as shown.

:: Shocks Build - Bag 2.1 - Step 3

Racer's Tip:
There is a different bleeding procedure for this styleof shock build.



Fill to top of shock body.

Front Shock Fluid:
T4.2 Kit - 45wt #5430
T4.2e Kit - 45wt #5430

Rear Shock Fluid:
T4.2 Kit - 40wt #5423
T4.2e Kit - 40wt #5423

Tighten to snug, may be a small gap when sealed.

Bleed Procedure:
Remove bleeder screw
Tilt shock so bleed hole is the highest point and slowly compress the shaft.

Stop about 3mm from full compressed, install the screw, and check that the shock is not pressurized.
If so, bleed out a small amount more.

:: Shocks Build - Bag 2.1 - Step 4

The springs come with a colored marking pre-installed for easy identification

81221
Spring Collar O-Ring, 20mm

81221
Spring Collar, 20mm

81226
Front Springs V2, yellow, 5.7 lb/in, L70, 8.5T, 1.6D

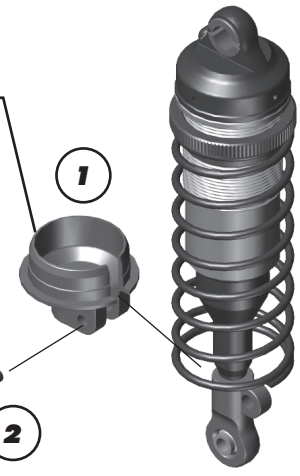
81237
Rear Springs V2, red, 4.7 lb/in, L86, 10.0T, 1.6D

81512
Spring Cup

1

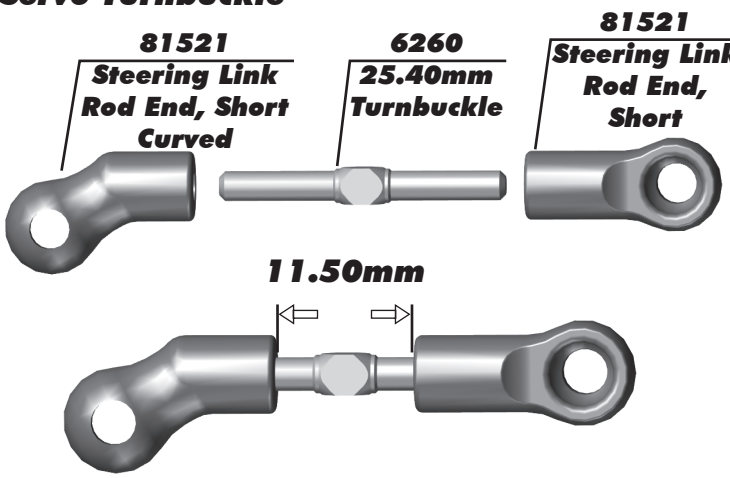
25211
M3x10mm BHCS

2

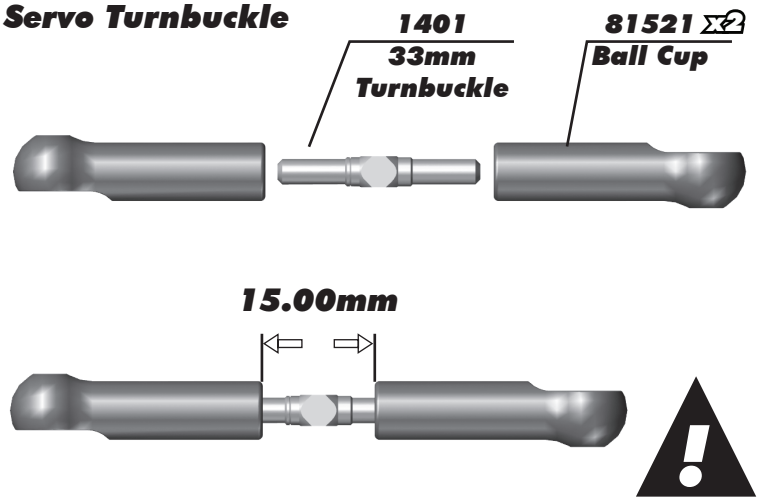


:: Turnbuckles Build - Bag 3.1- Step 1

Electric Steering Servo Turnbuckle



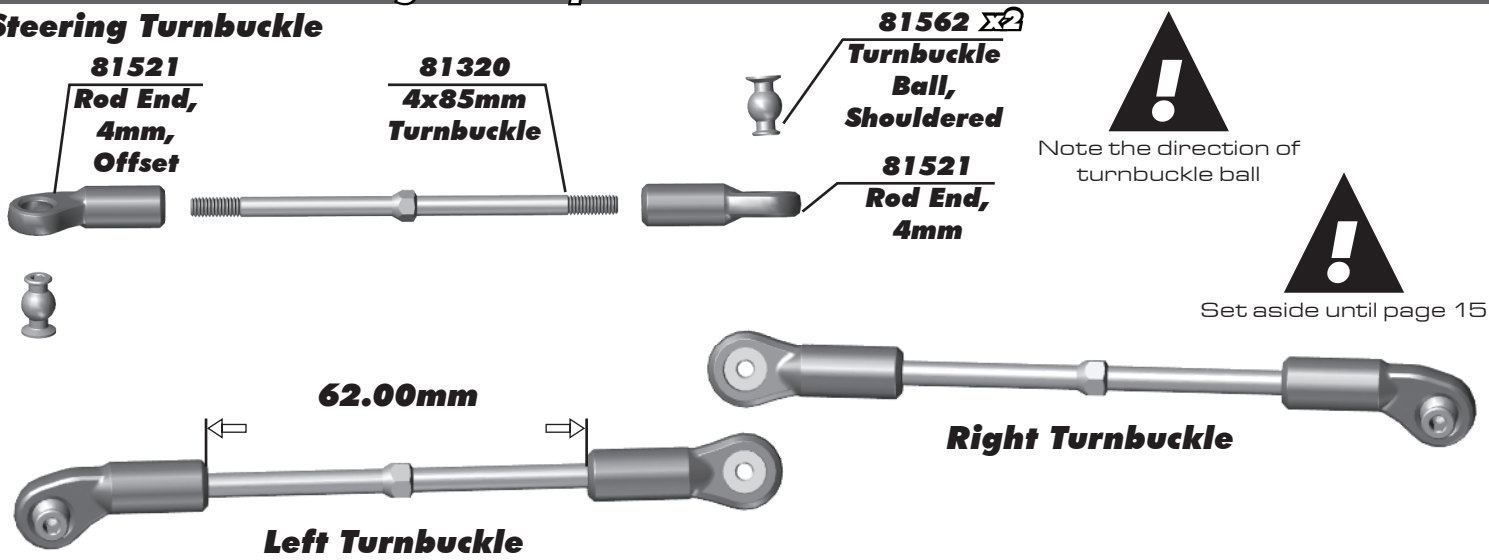
Nitro Steering Servo Turnbuckle



Set aside until page 22

:: Turnbuckles Build - Bag 3.1 - Step 2

Steering Turnbuckle

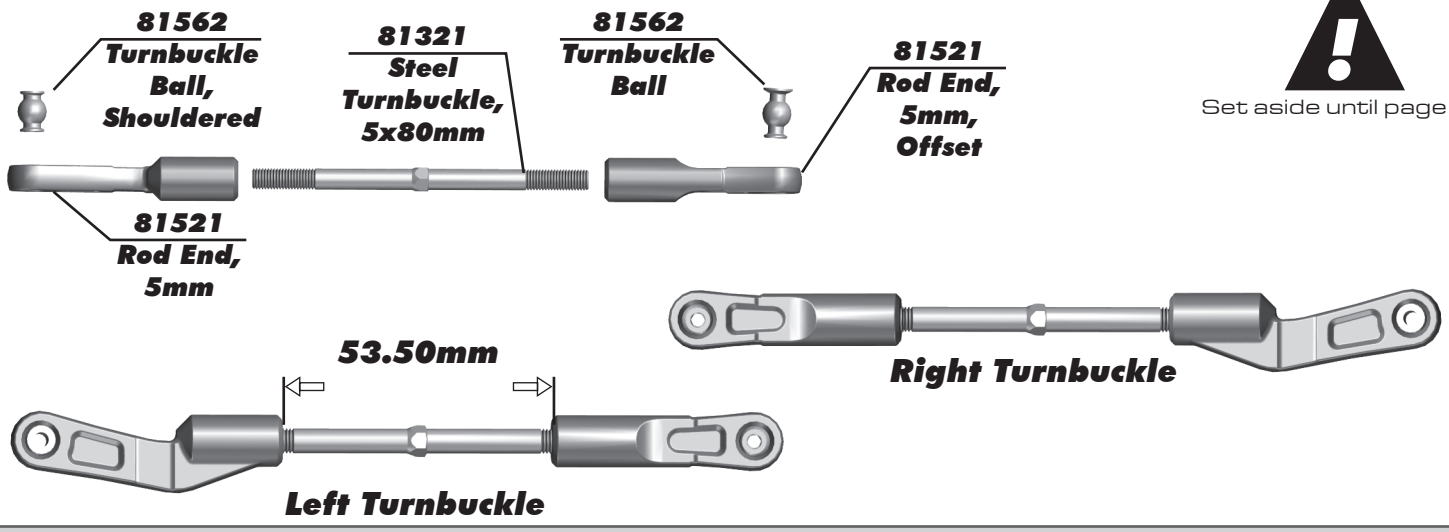


Note the direction of turnbuckle ball

Set aside until page 15

:: Turnbuckles Build - Bag 3.1 - Step 3

Rear Hub Turnbuckle



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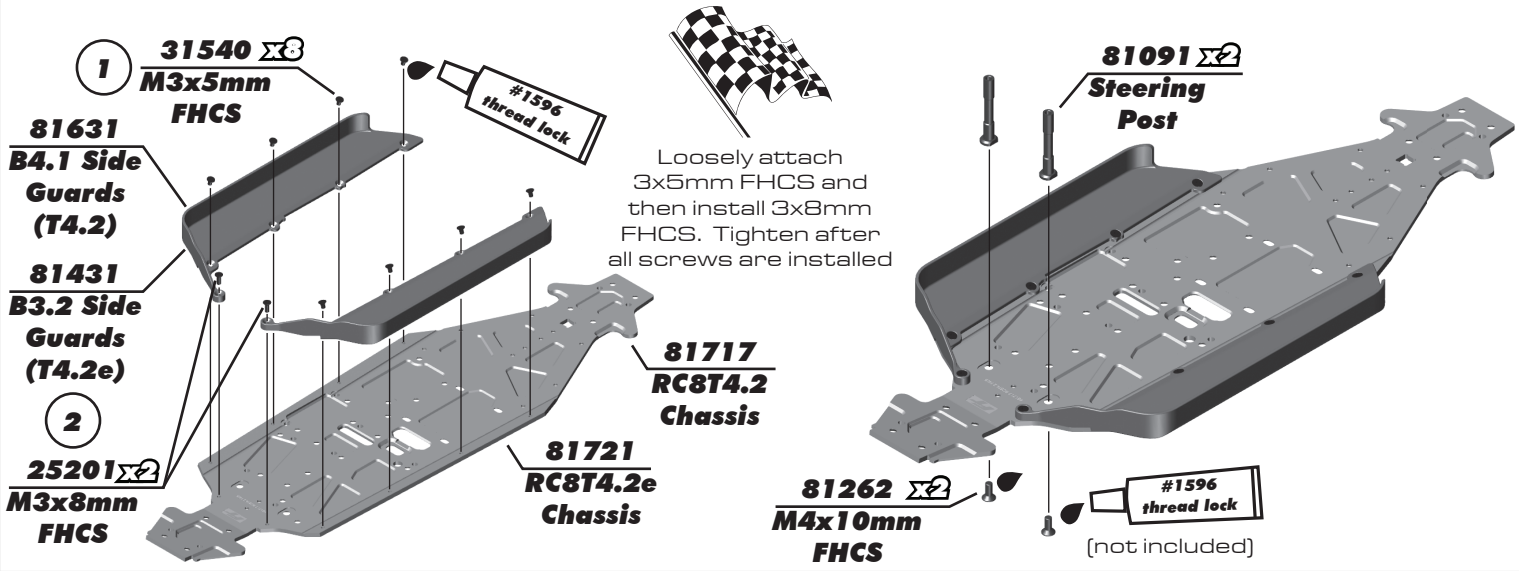
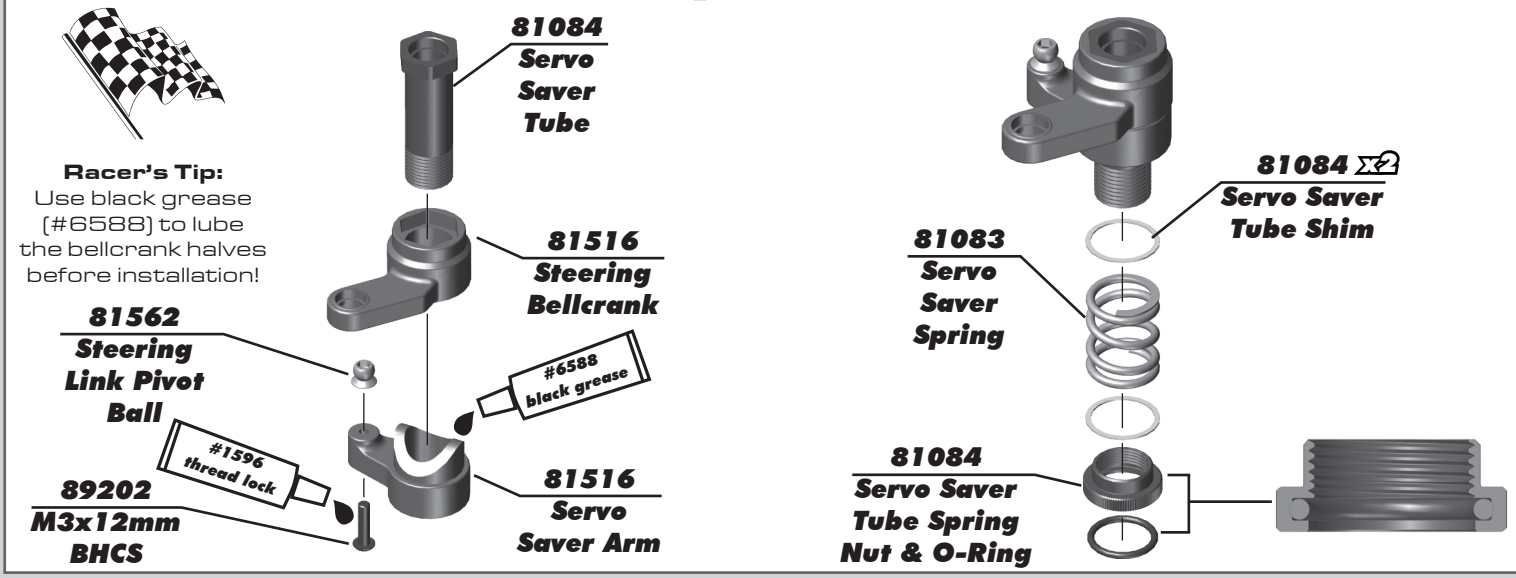
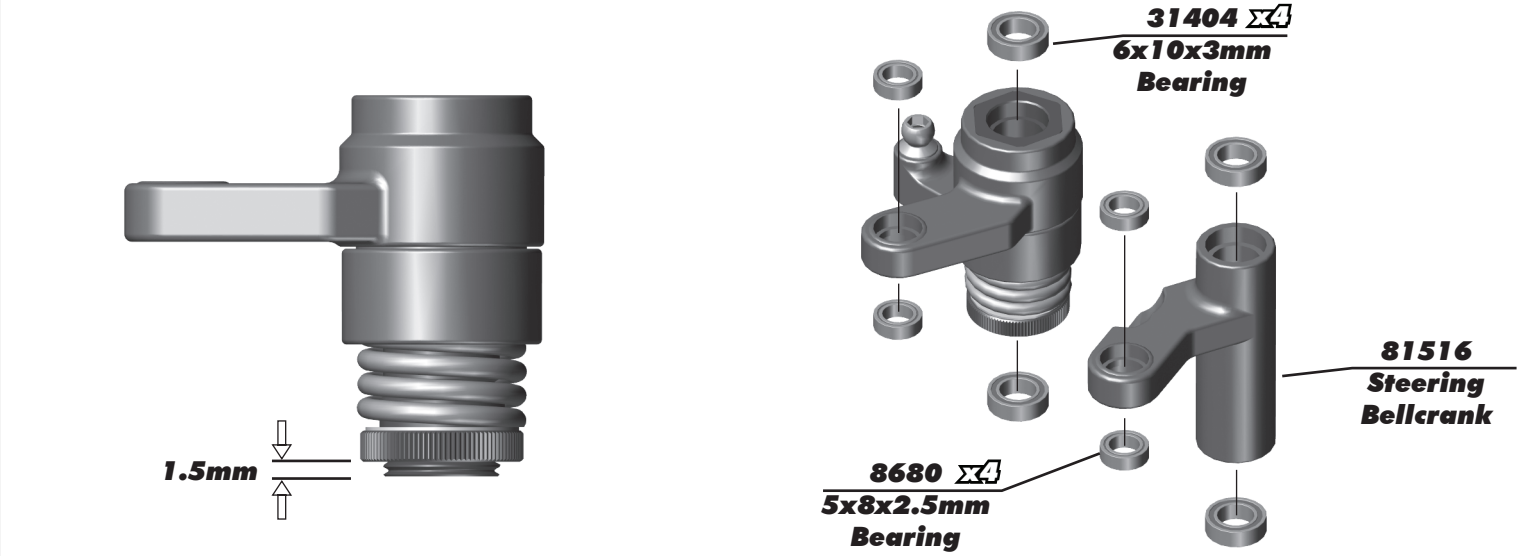
:: Steering / Chassis Build - Bag 4.1 - Step 1



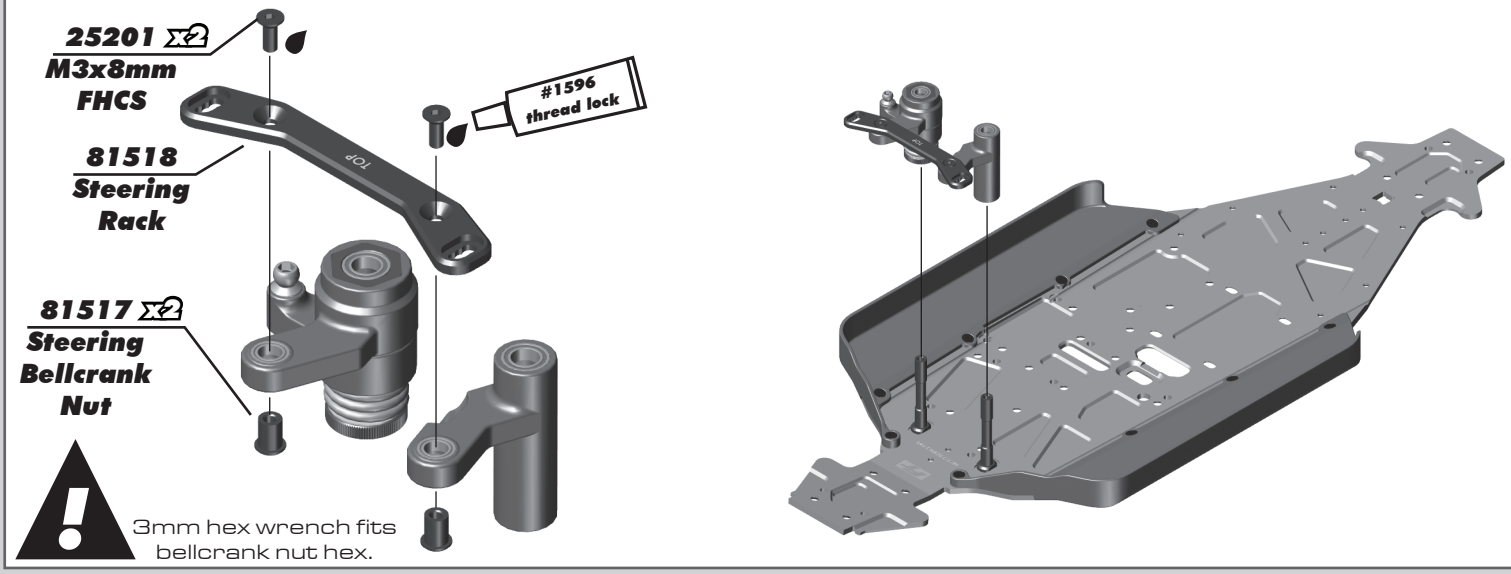
:: Steering / Chassis Build - Bag 4.1 - Step 2



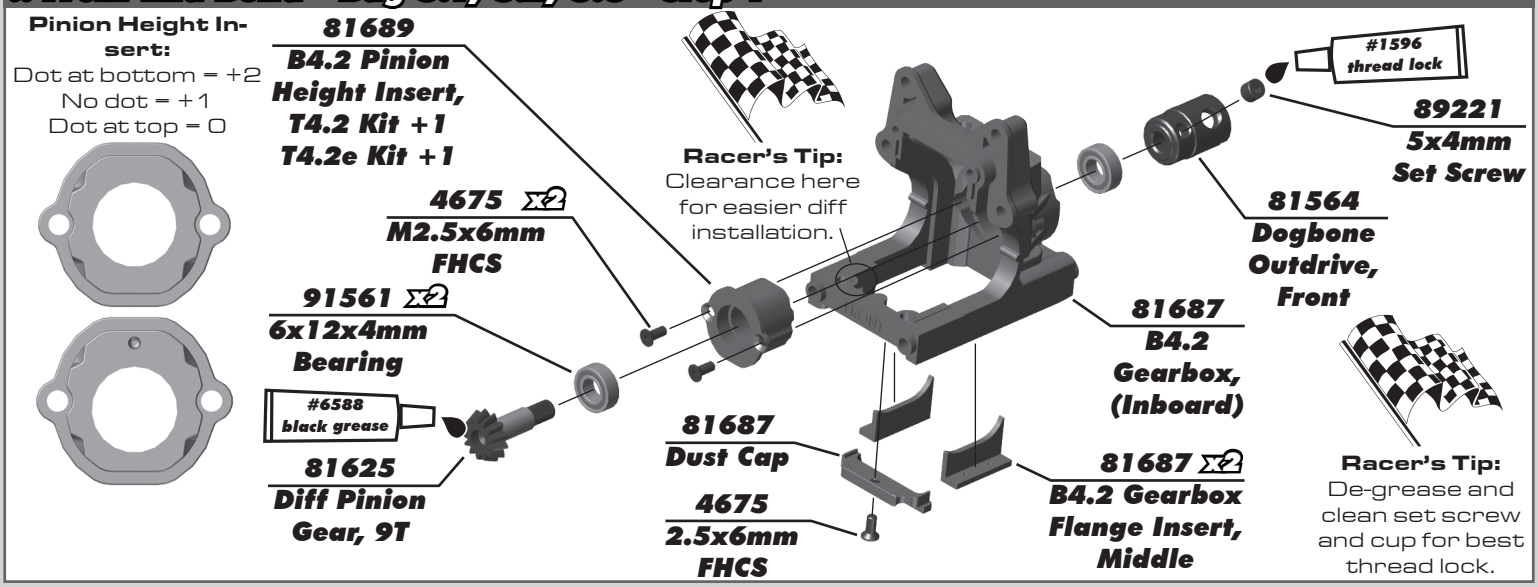
:: Steering / Chassis Build - Bag 4.1 - Step 3



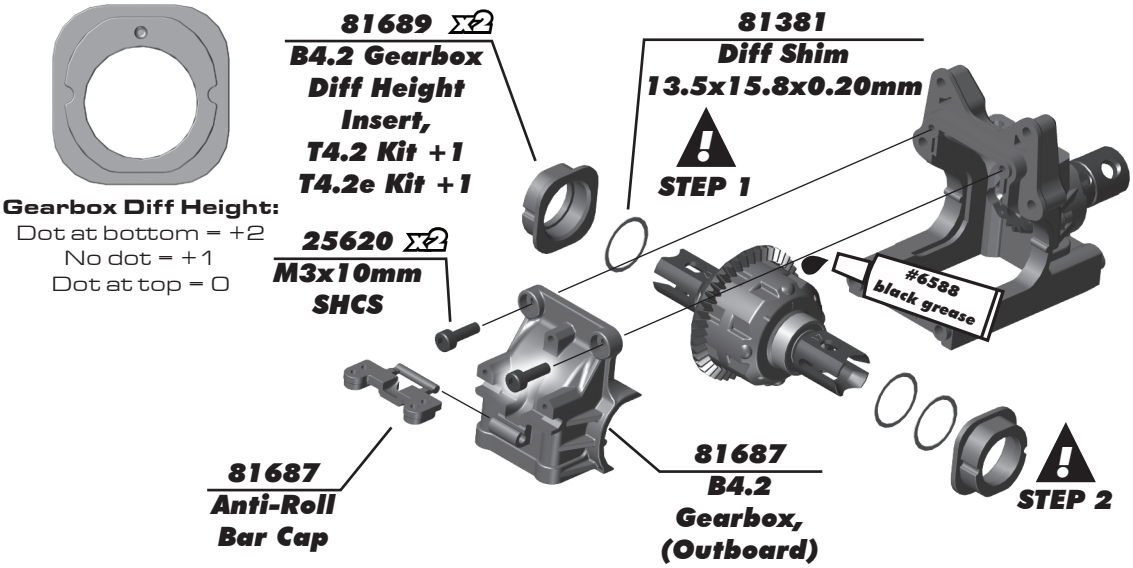
:: Steering / Chassis Build - Bag 4.1 - Step 4



:: Front End Build - Bag 5.1, 5.2, 5.3 - Step 1



:: Front End Build - Bag 5.1, 5.2, 5.3 - Step 2

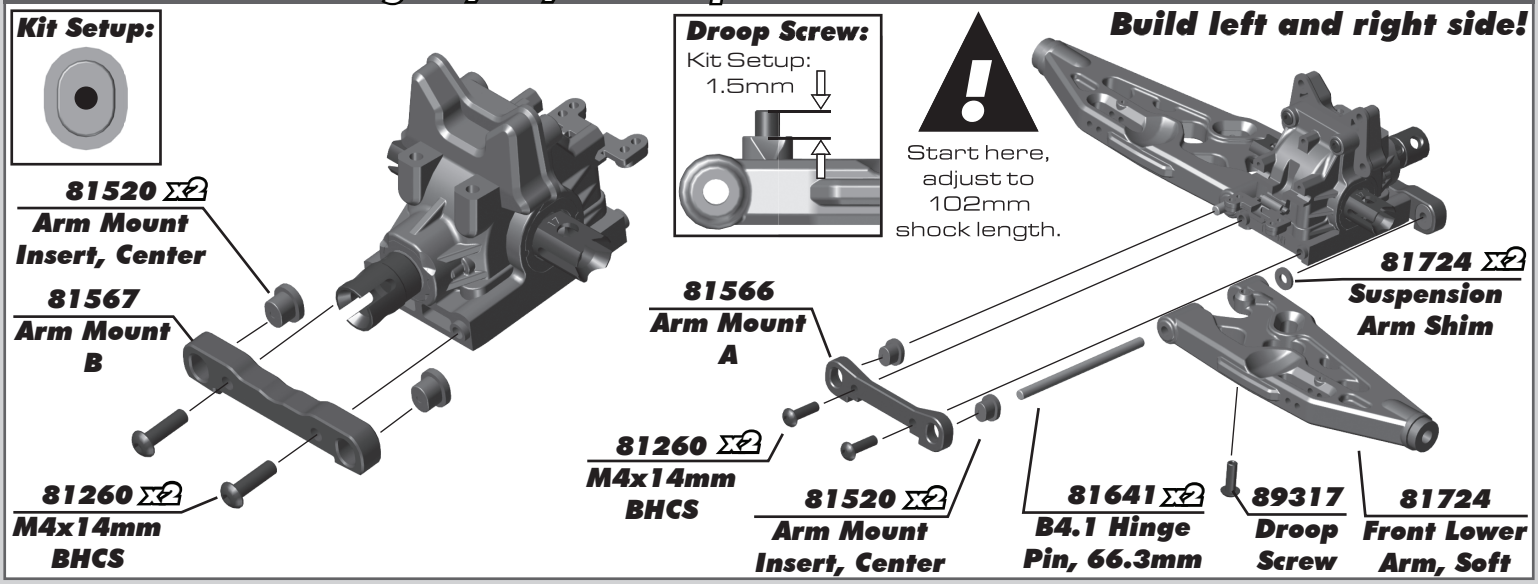


Step 1:
Add shims on the ring gear side to TIGHTEN gear mesh. Subtract shims on this side to LOOSEN gear mesh.
NOTE:
Start 1 x Thick 0.2mm

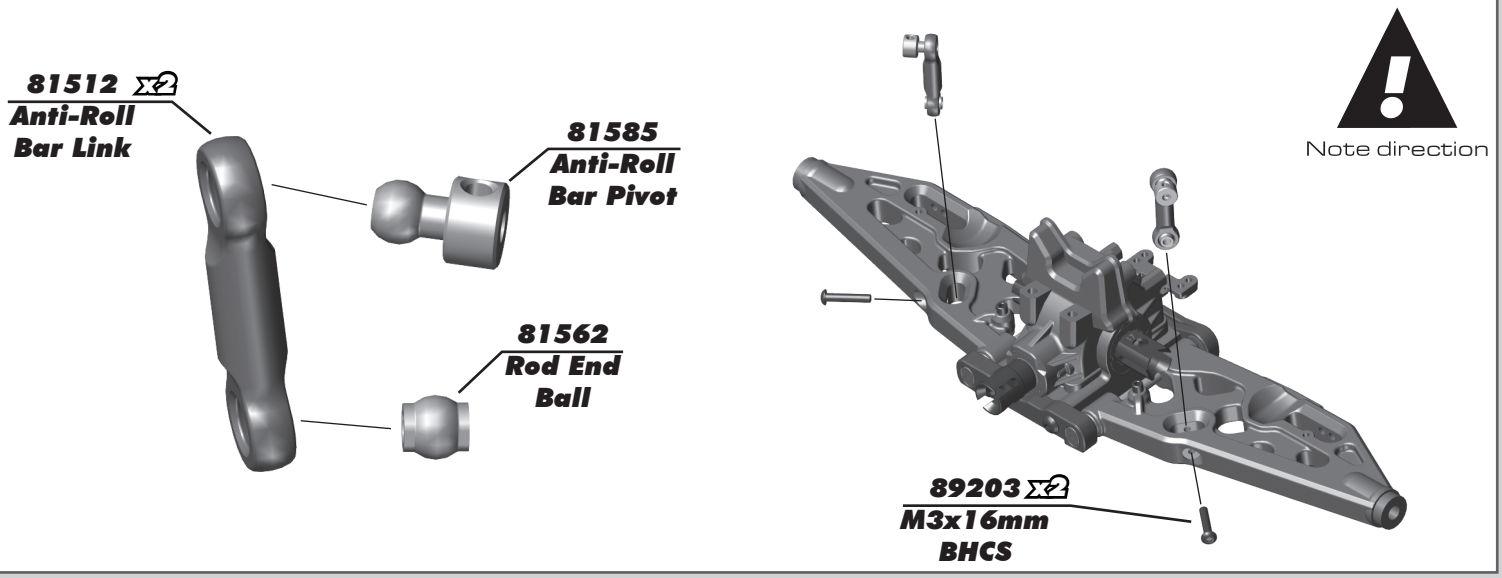
Step 2:
Add or subtract shims here to finalize diff side to side play once gear mesh is set from Step 1.
Recommended diff "side-to-side" clearance (gearbox assembly) 0.10 - 0.25mm.
Start with 1 x 0.1 mm.

Note:
0.1 mm shim can be used for fine tuning of gear mesh

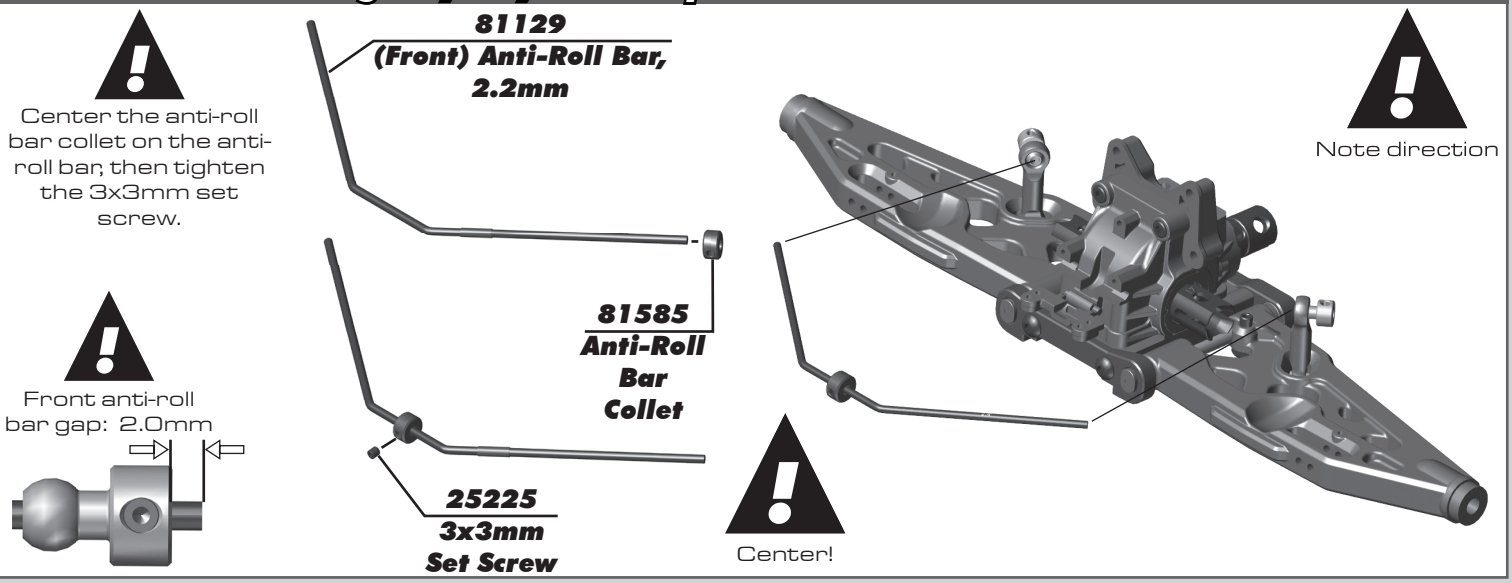
:: Front End Build - Bag 5.1, 5.2, 5.3 - Step 3



:: Front End Build - Bag 5.1, 5.2, 5.3 - Step 4

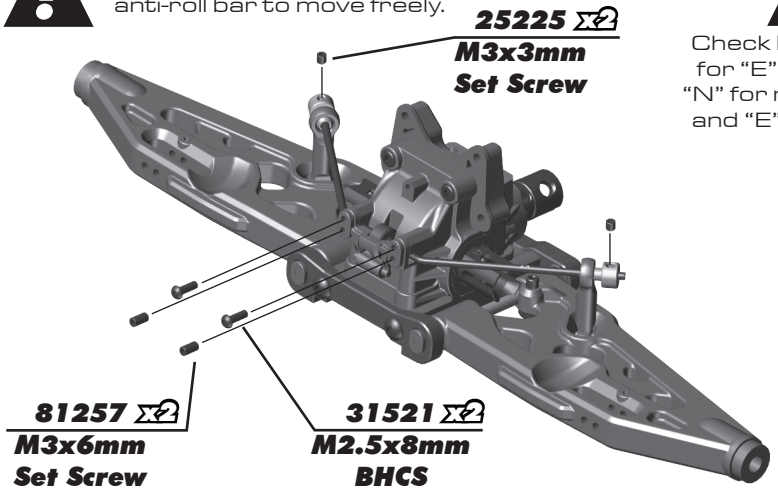


:: Front End Build - Bag 5.1, 5.2, 5.3 - Step 5

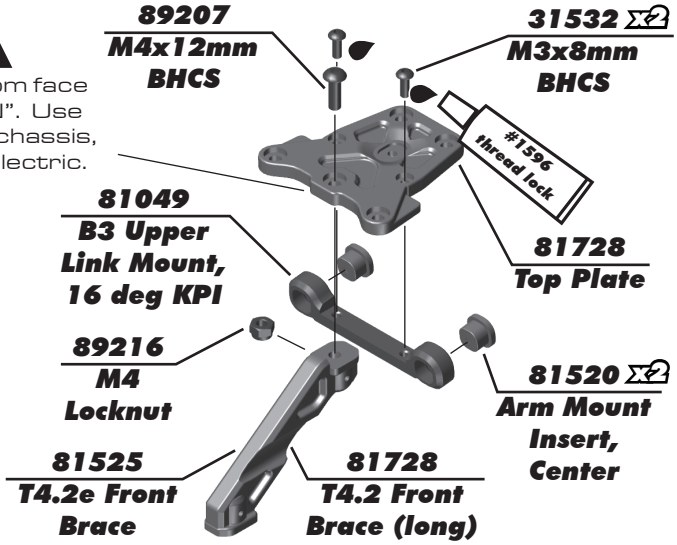


:: Front End Build - Bag 5.1, 5.2, 5.3 - Step 6

Tighten 3x6mm set screws just enough to still allow the anti-roll bar to move freely.

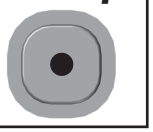


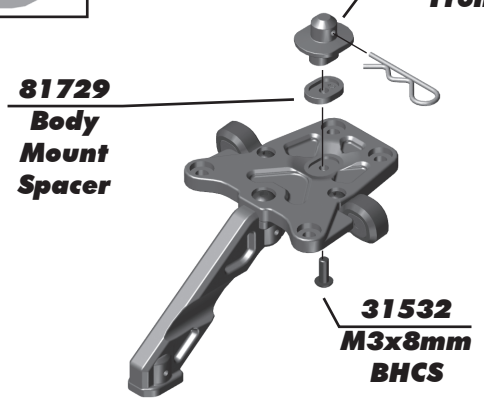
Check bottom face for "E" or "N". Use "N" for nitro chassis, and "E" for electric.



:: Front End Build - Bag 5.1, 5.2, 5.3 - Step 7

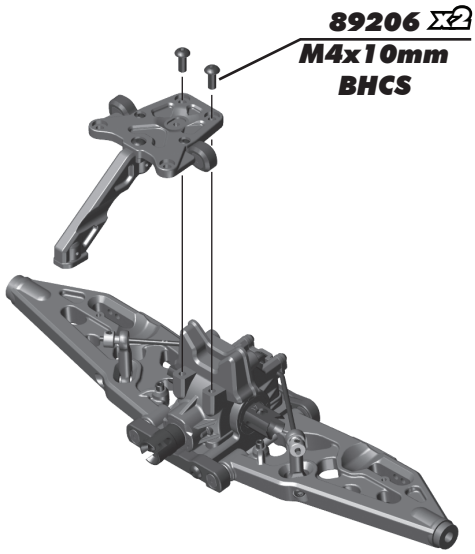
Kit Setup:





You have the option to run this center front body mount if you want.

2mm incriments included to adjust front body height. 2mm increment screws also included.



:: Front End Build - Bag 5.1, 5.2, 5.3 - Step 8

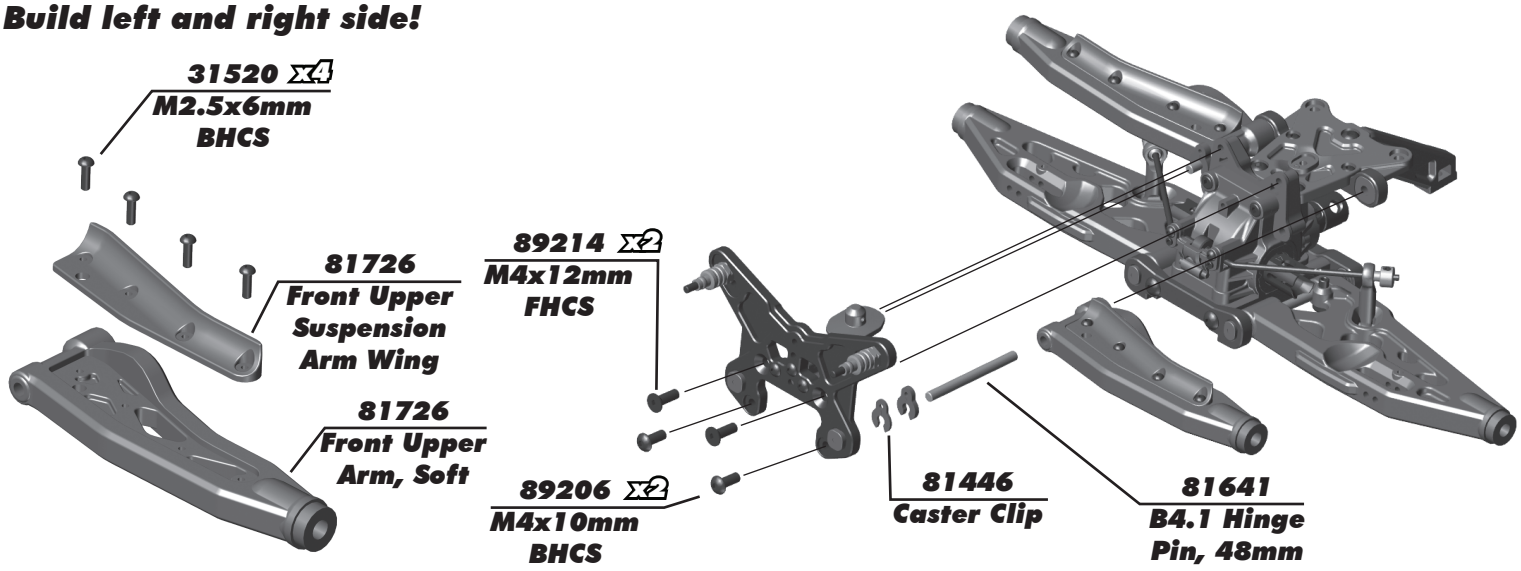
Kit Setup:

Option if not running lower body mount

Install arm mount inserts in direction shown!

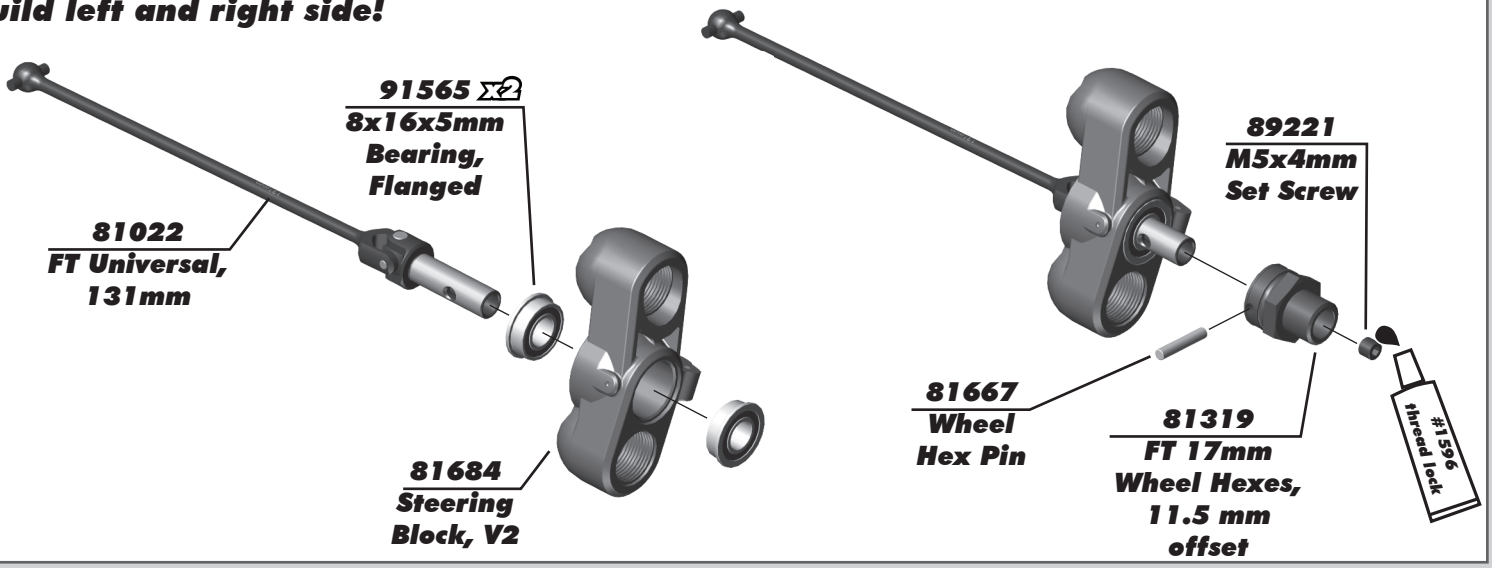
:: Front End Build - Bag 5.1, 5.2, 5.3 - Step 9

Build left and right side!



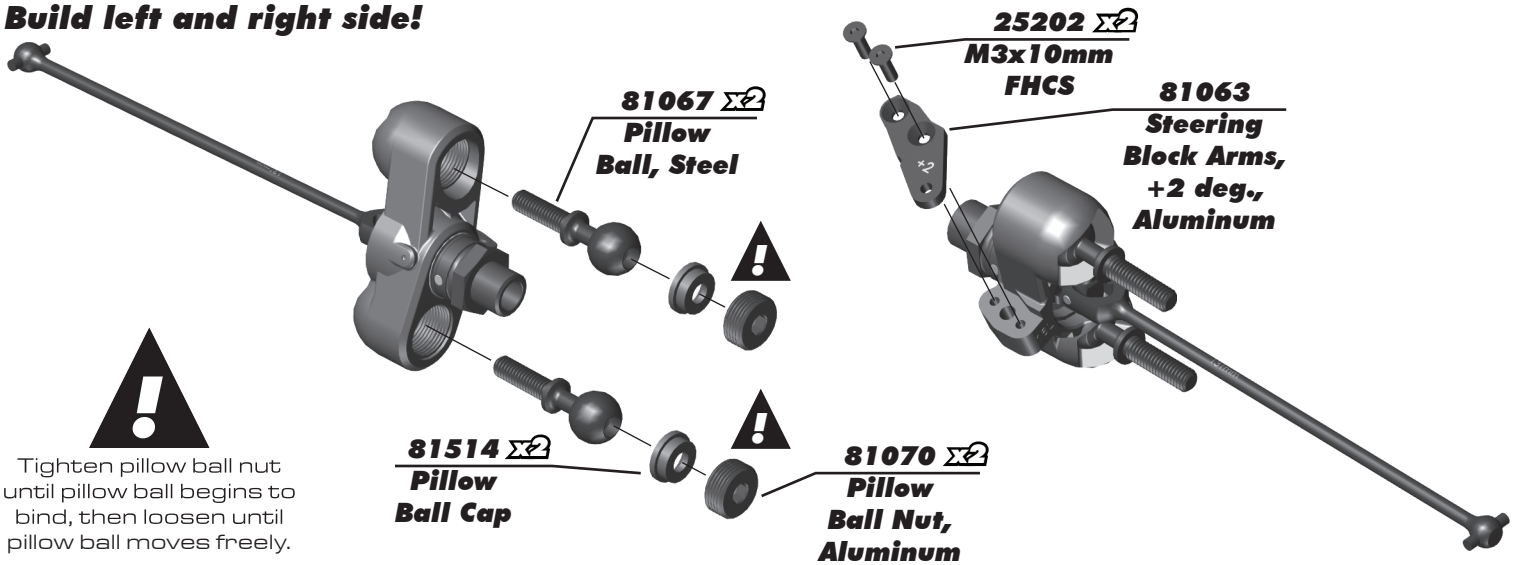
:: Steering Blocks Build - Bag 6.1 - Step 1

Build left and right side!



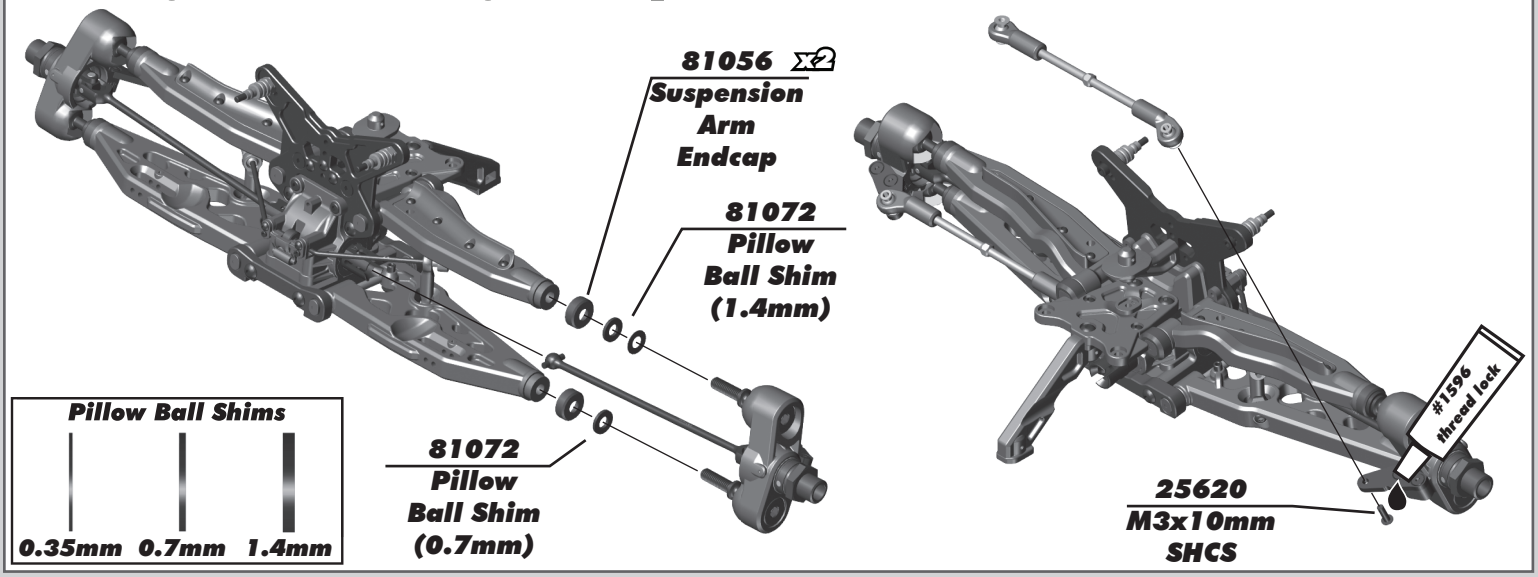
:: Steering Blocks Build - Bag 6.1 - Step 2

Build left and right side!

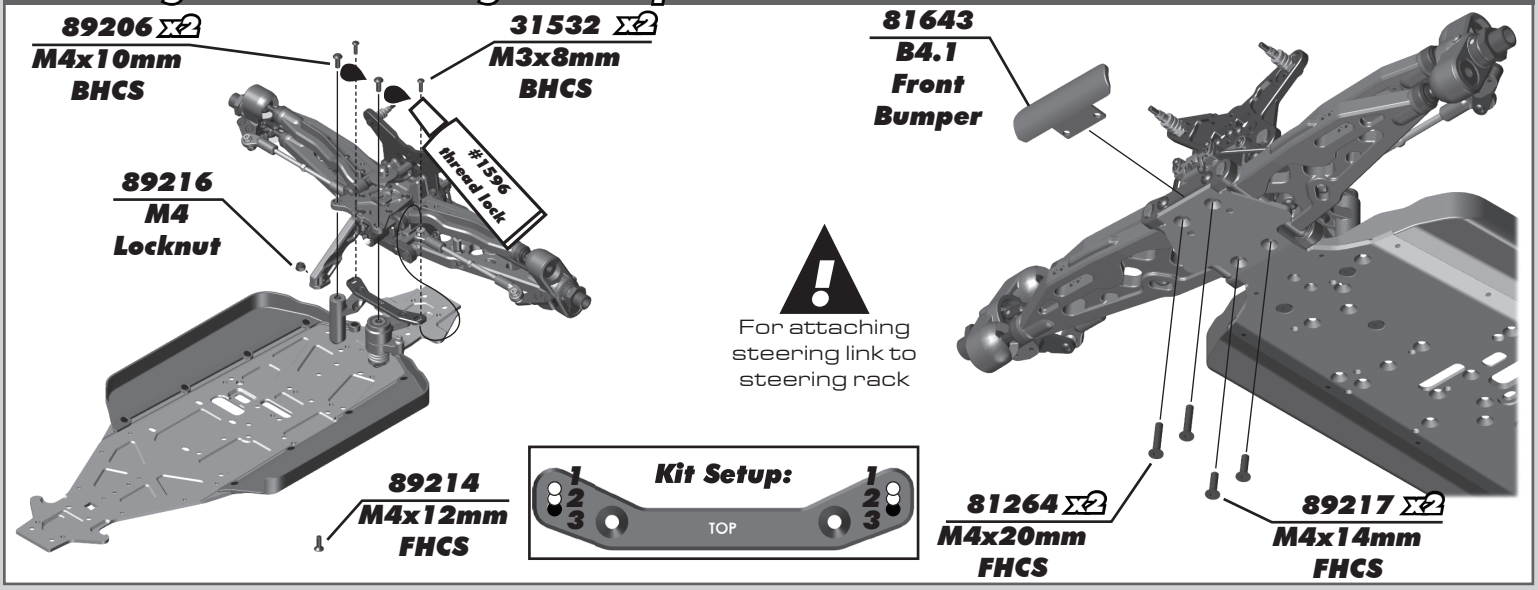


Tighten pillow ball nut until pillow ball begins to bind, then loosen until pillow ball moves freely.

:: Steering Blocks Build - Bag 6.1 - Step 3

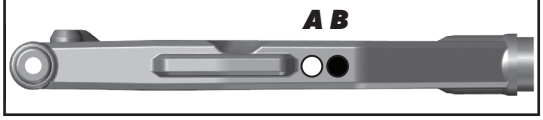


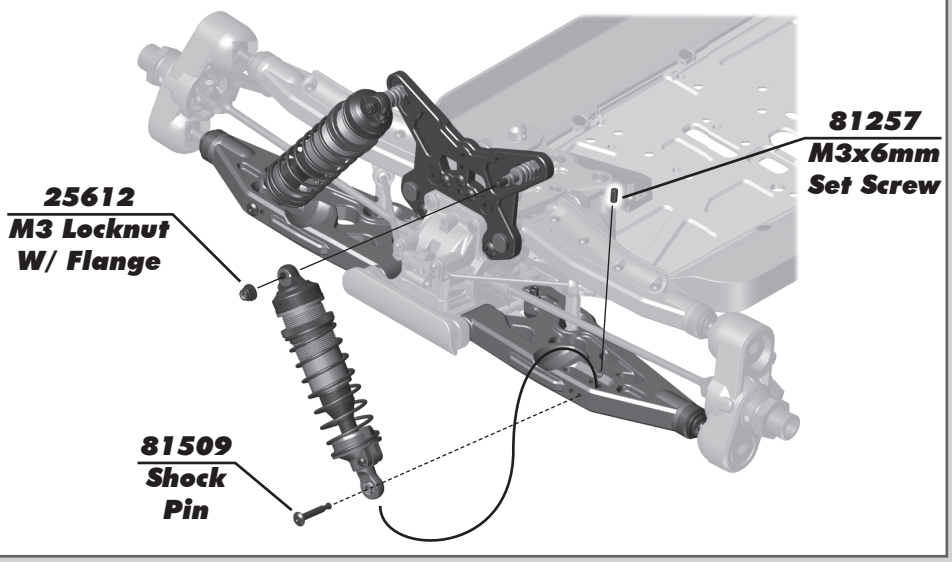
:: Steering Blocks Build - Bag 6.1 - Step 4



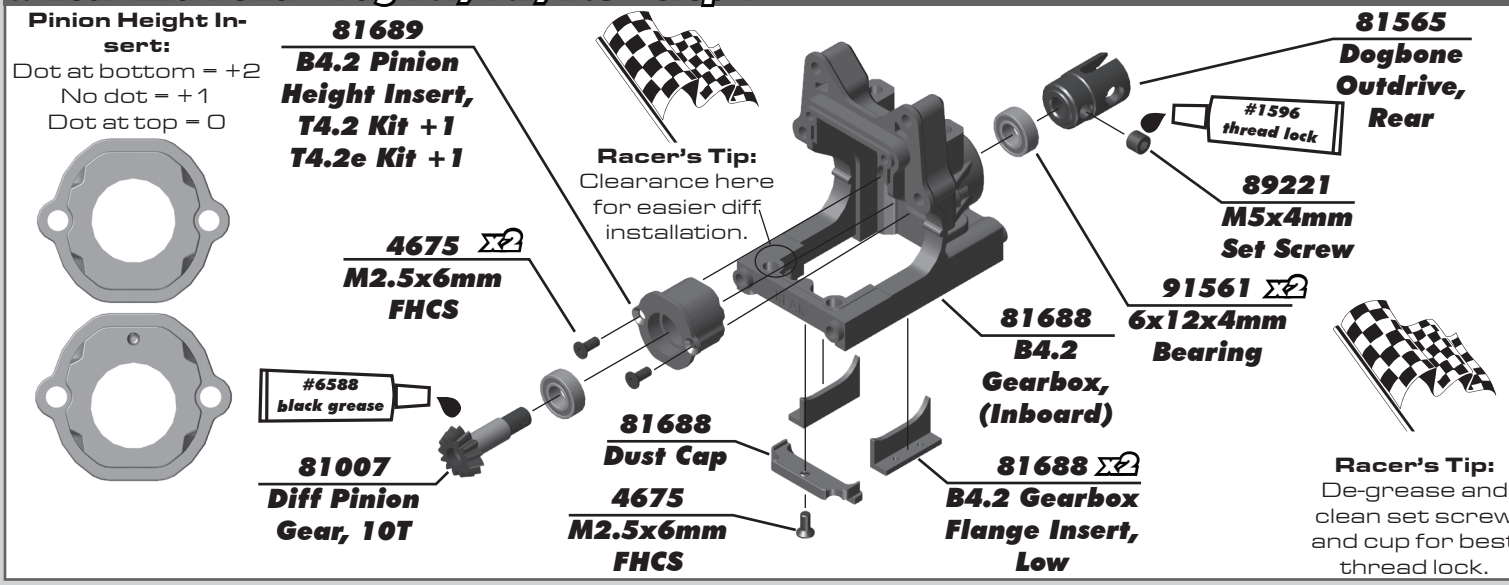
:: Steering Blocks Build - Bag 6.1 - Step 5

Kit Setup:
Mount the front shock in the outside hole on the front arm.

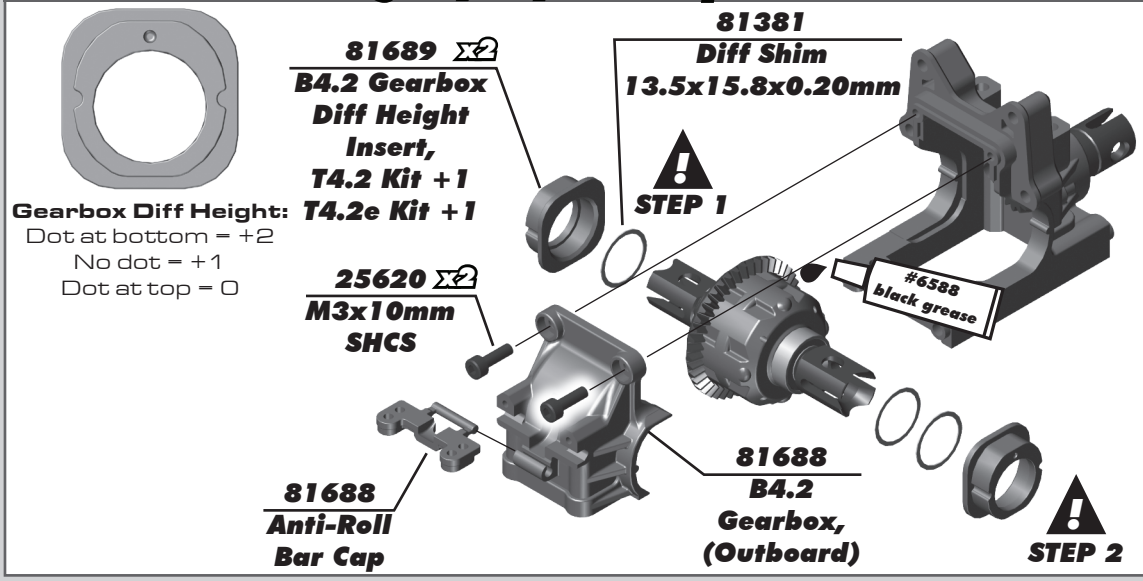




:: Rear End Build - Bag 7.1, 7.2, 7.3 - Step 1



:: Rear End Build - Bag 7.1, 7.2, 7.3 - Step 2

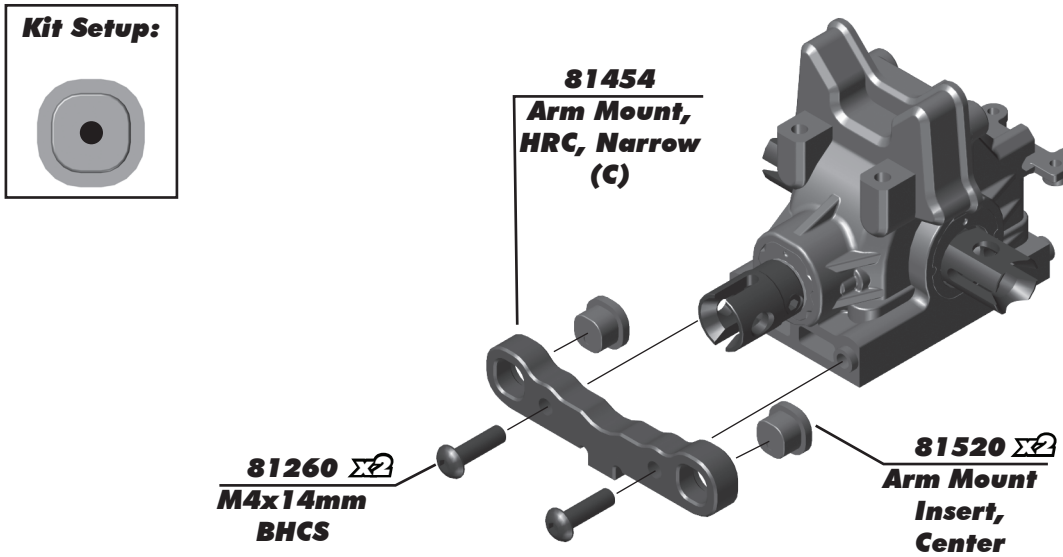


Step 1:
Add shims on the ring gear side to TIGHTEN gear mesh. Subtract shims on this side to LOOSEN gear mesh.
NOTE:
Start 1 x Thick 0.2mm

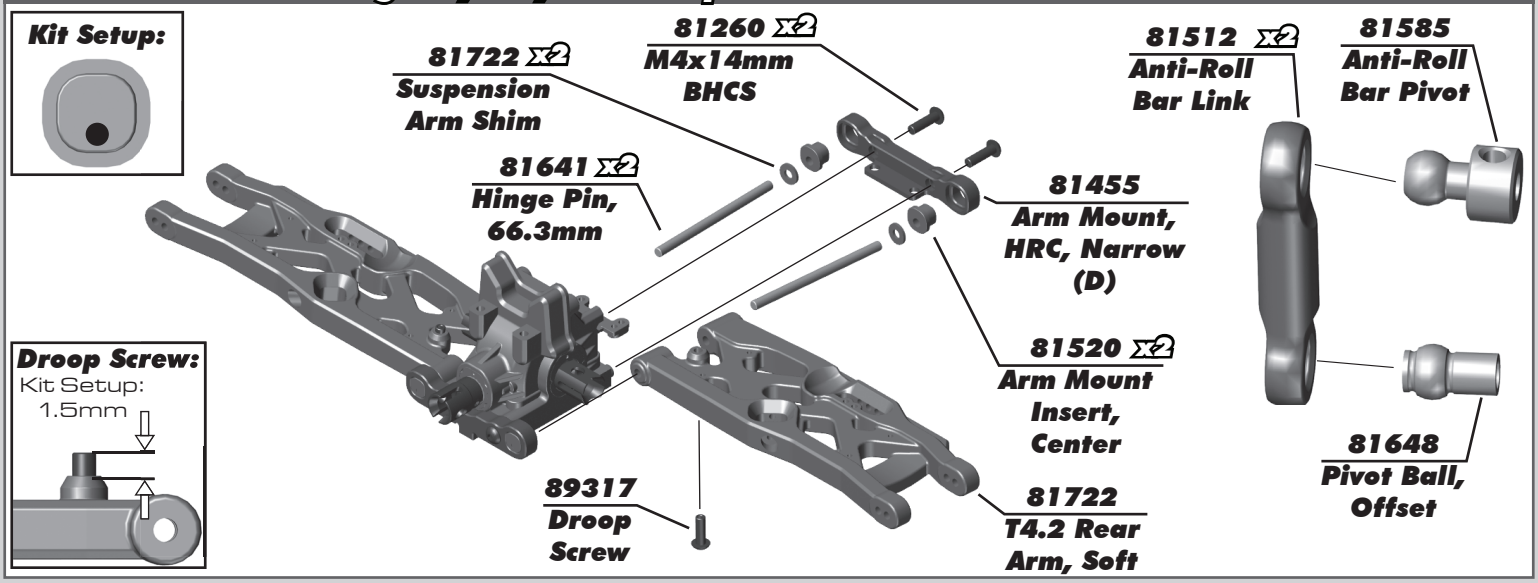
Step 2:
Add or subtract shims here to finalize diff side to side play once gear mesh is set from Step 1.
Recommended diff "side-to-side" clearance (gearbox assembly) 0.10 - 0.25mm.
Start with 1 x 0.1 mm.

Note:
0.1 mm shim can be used for fine tuning of gear mesh

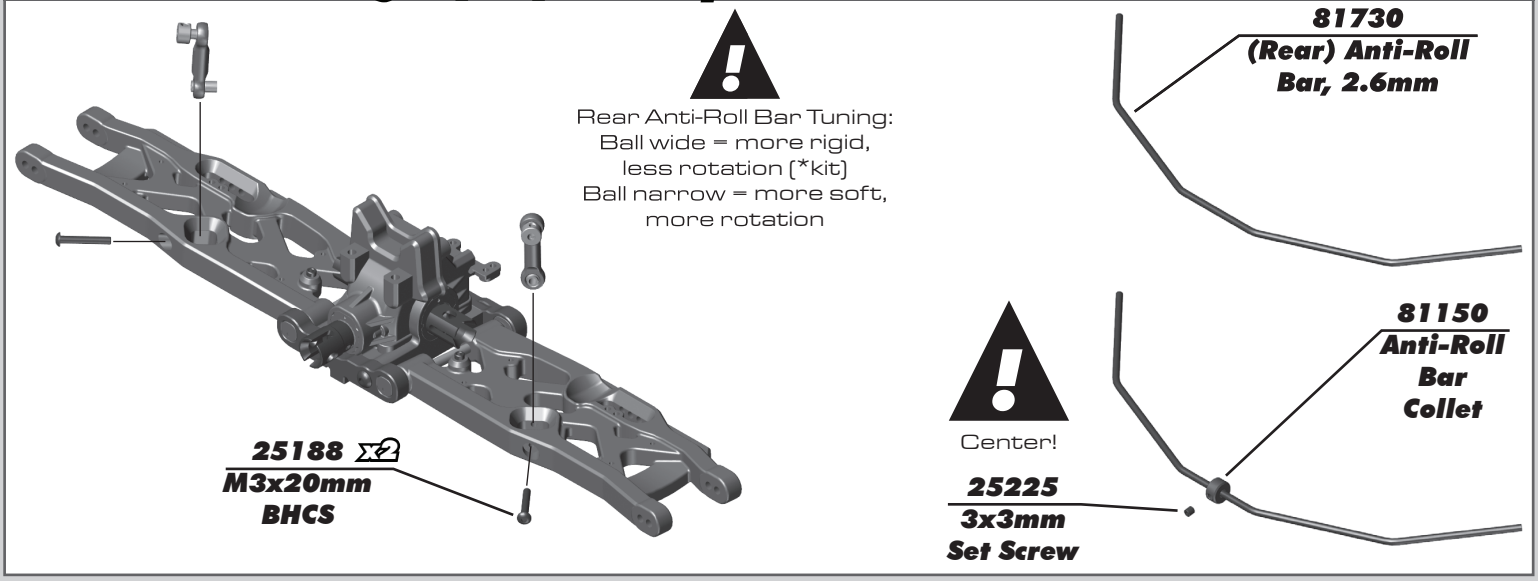
:: Rear End Build - Bag 7.1, 7.2, 7.3 - Step 3



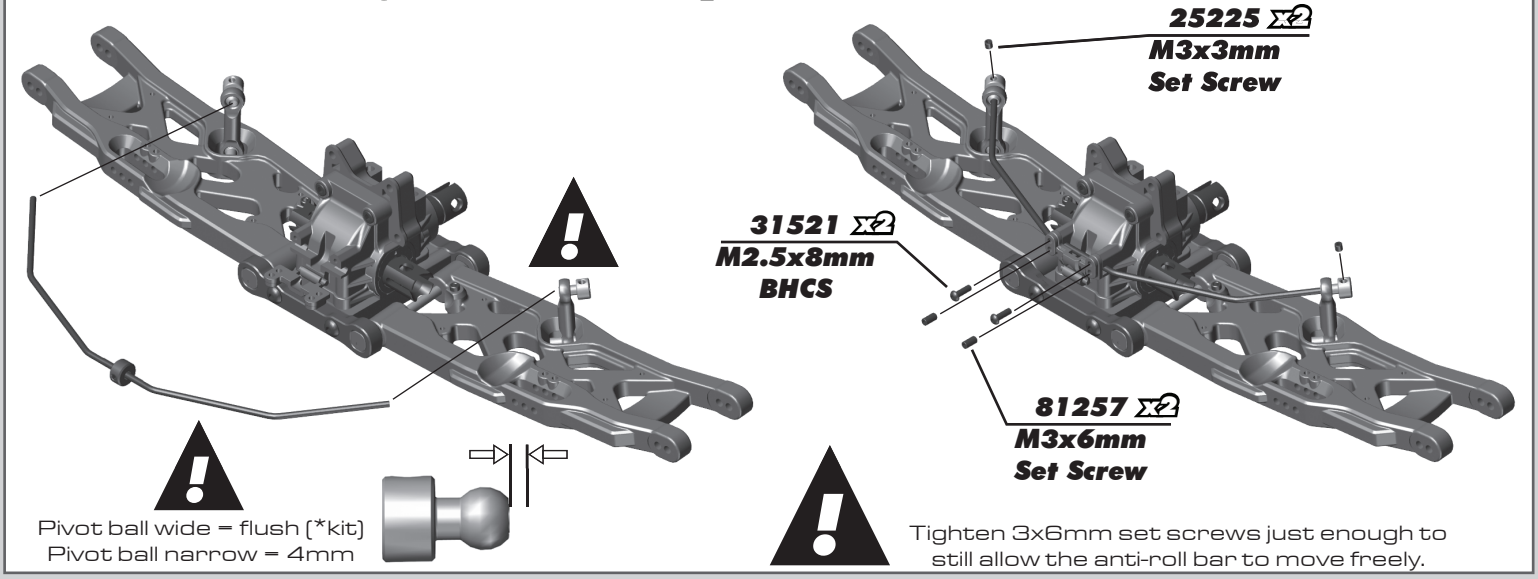
:: Rear End Build - Bag 7.1, 7.2, 7.3 - Step 4



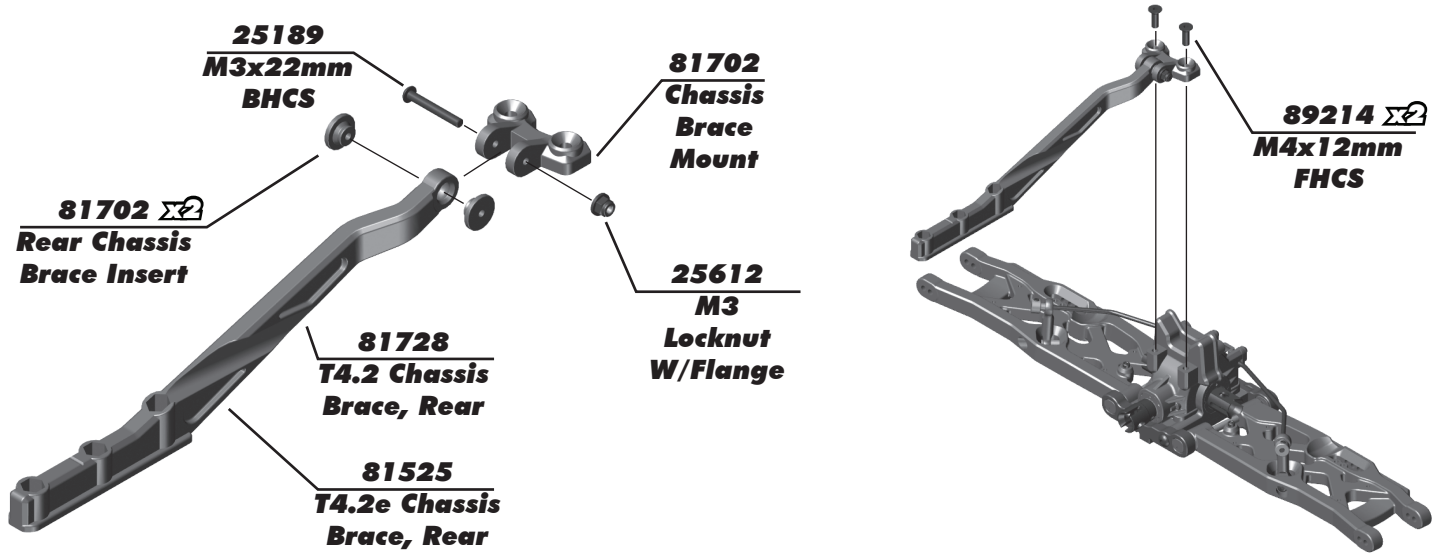
:: Rear End Build - Bag 7.1, 7.2, 7.3 - Step 5



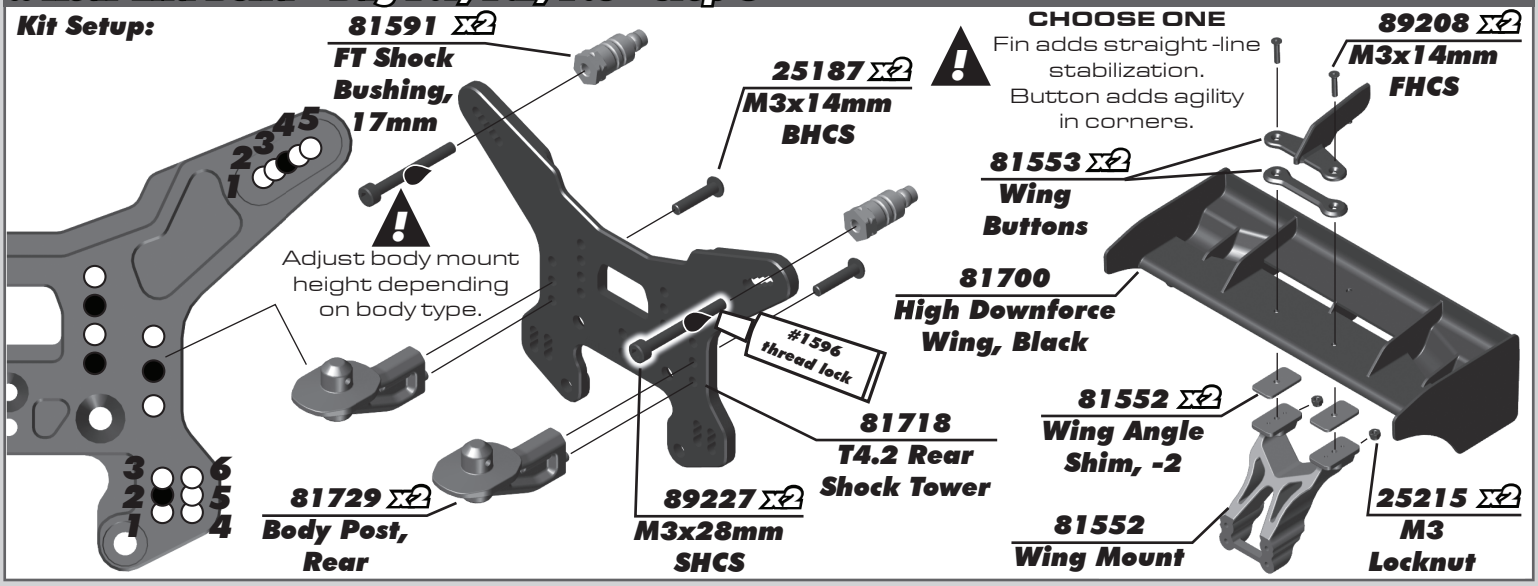
:: Rear End Build - Bag 7.1, 7.2, 7.3 - Step 6



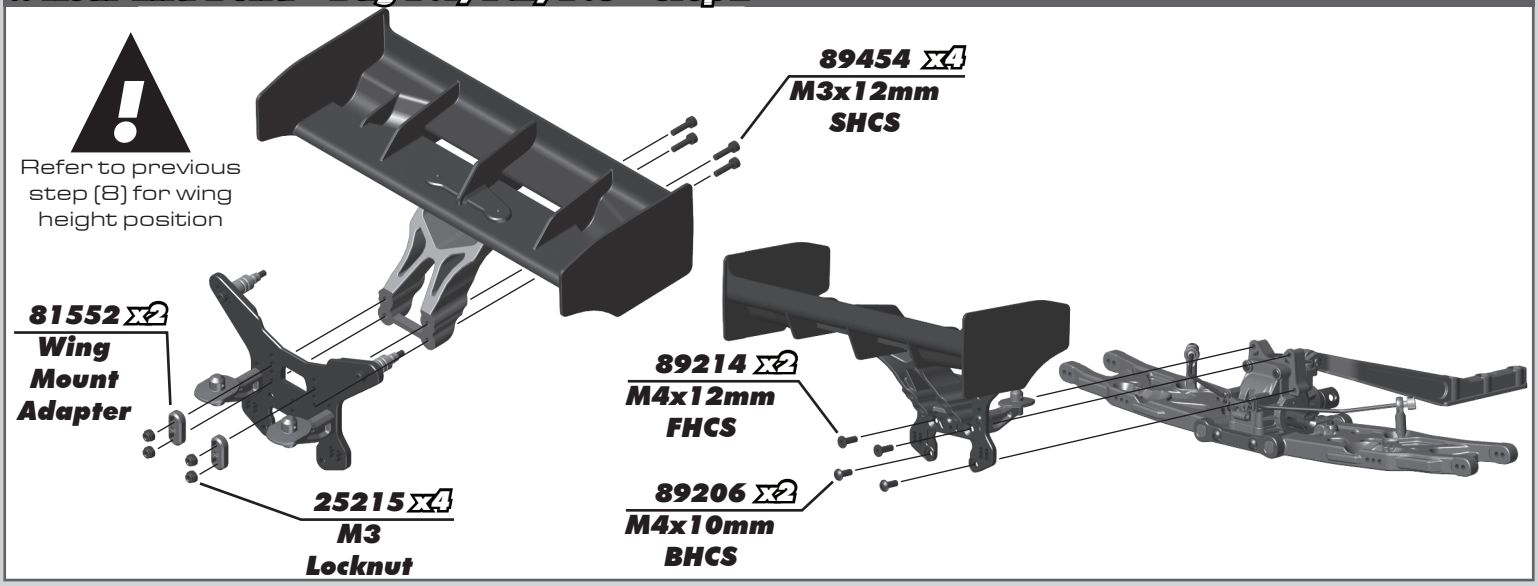
:: Rear End Build - Bag 7.1, 7.2, 7.3 - Step 7



:: Rear End Build - Bag 7.1, 7.2, 7.3 - Step 8

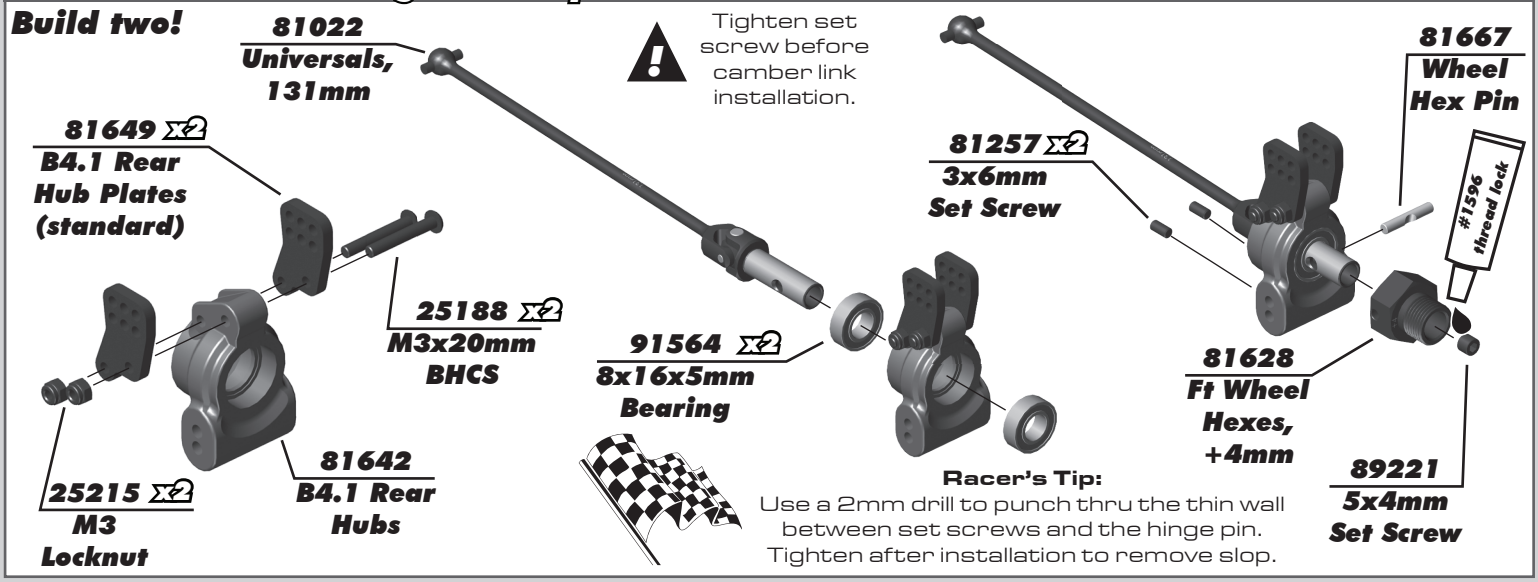


:: Rear End Build - Bag 7.1, 7.2, 7.3 - Step 9



:: Rear Hubs Build - Bag 8.1 - Step 1

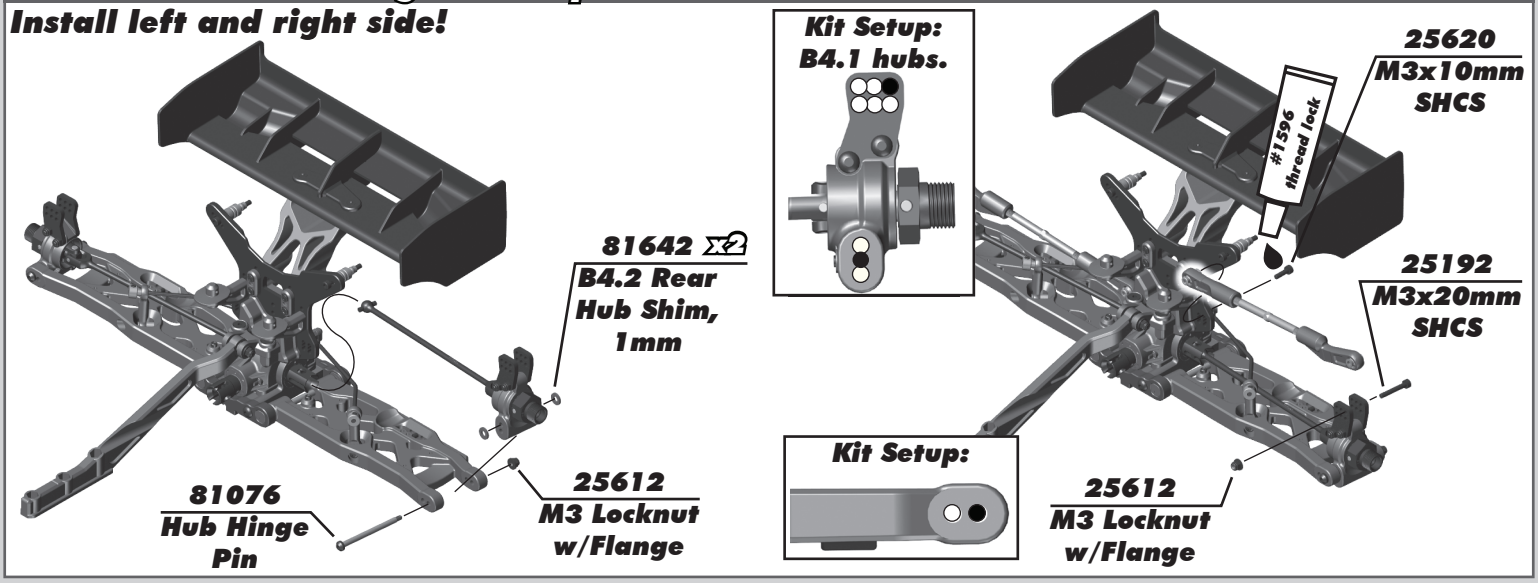
Build two!



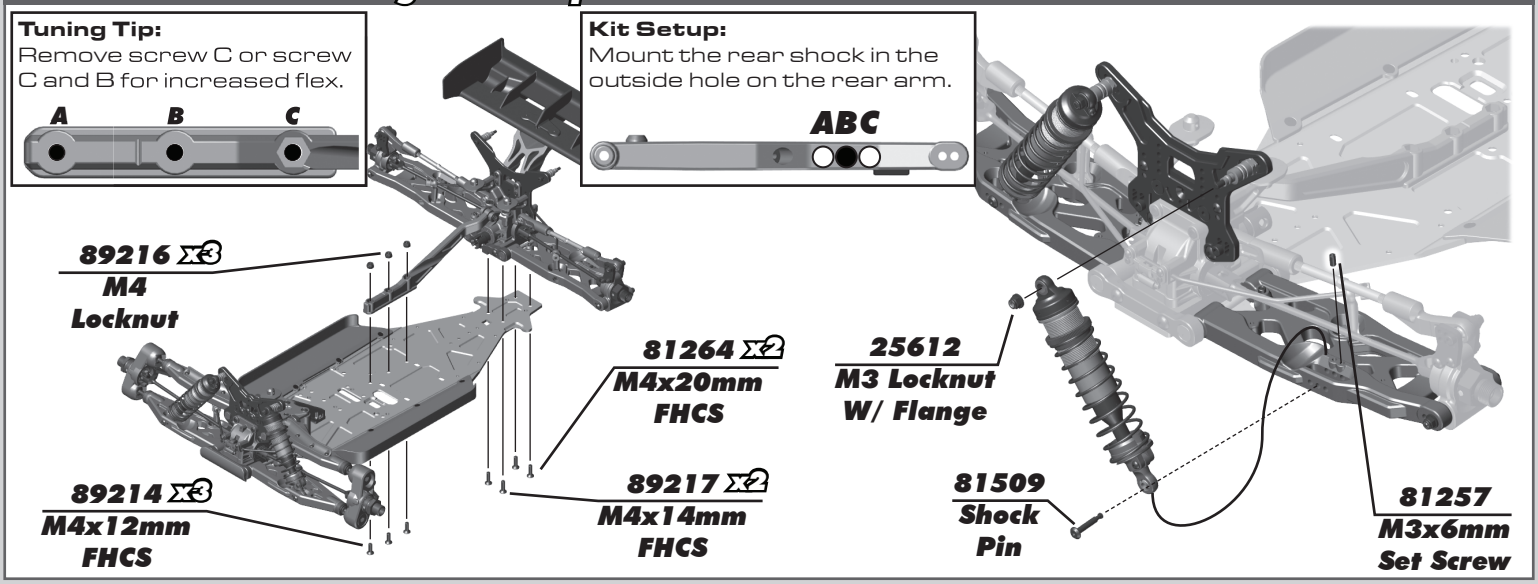
Racer's Tip:
Use a 2mm drill to punch thru the thin wall between set screws and the hinge pin. Tighten after installation to remove slop.

:: Rear Hubs Build - Bag 8.1 - Step 2

Install left and right side!



:: Rear Hubs Build - Bag 8.1 - Step 3

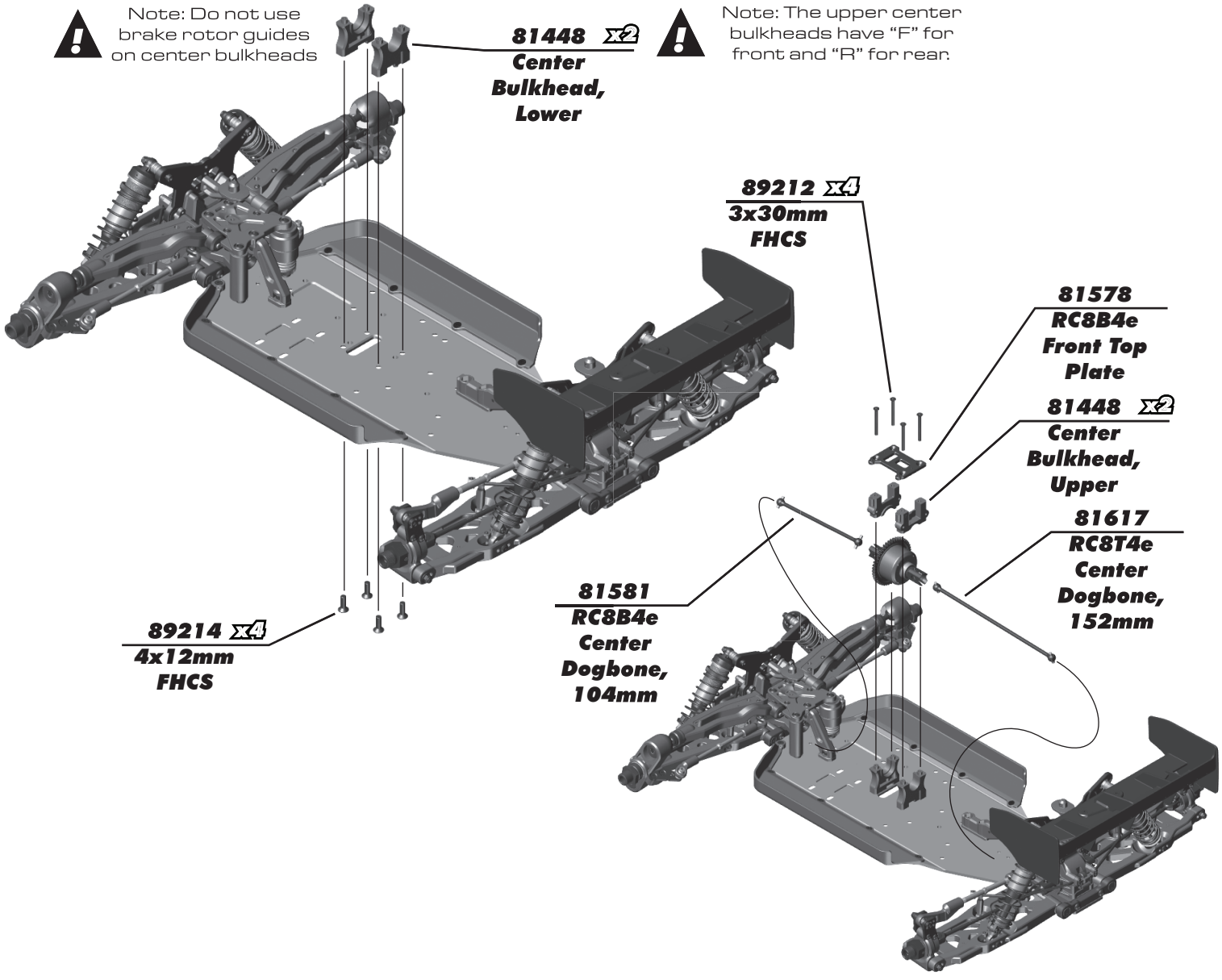


:: RC8T4.2 / RC8T4.2e

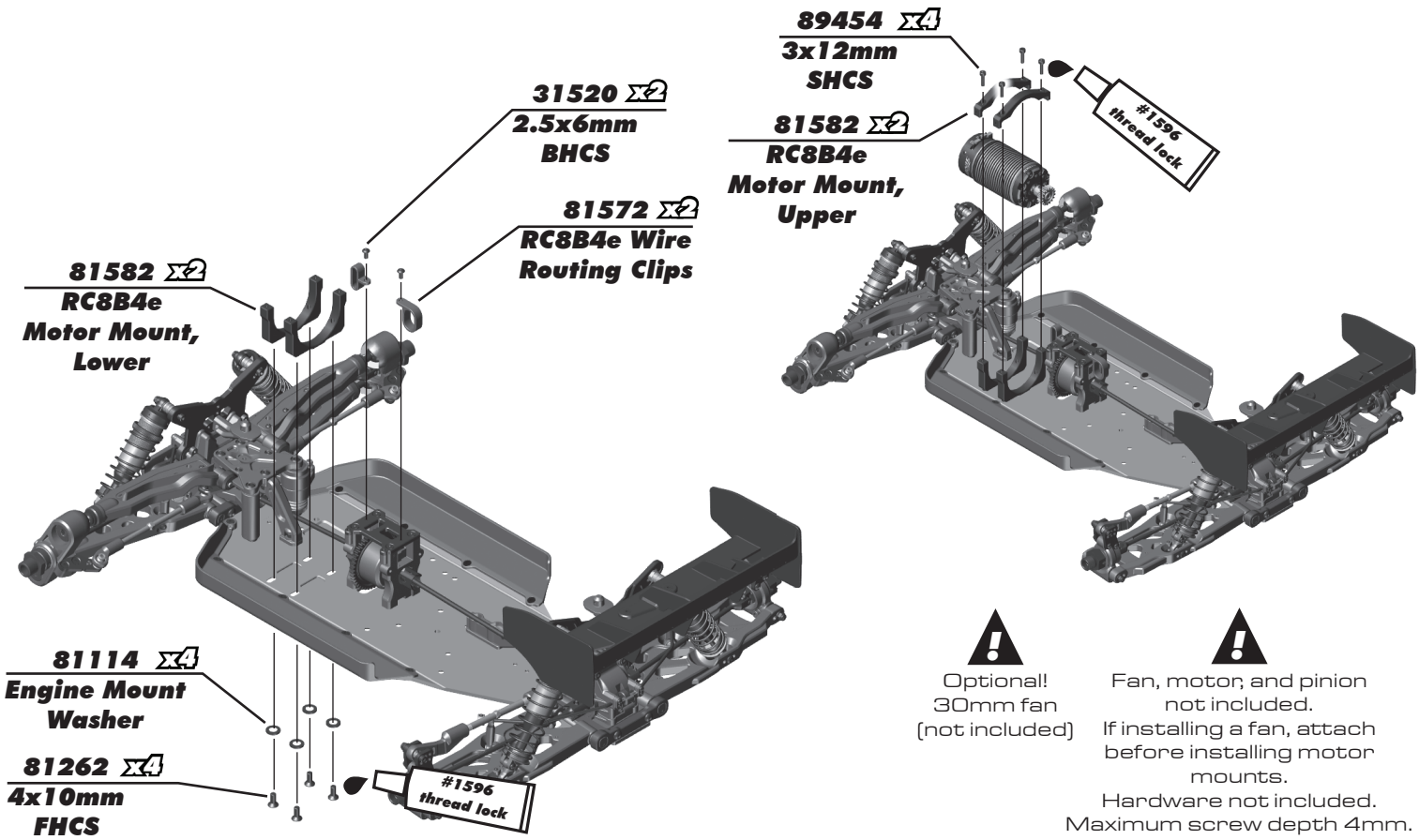
If you are building an RC8T4.2e Electric kit, continue on to Center Bulkhead Build below this step.

If you are building an RC8T4.2 Nitro kit, go to page 23 to build the Center Bulkhead.

:: Center Bulkhead Build - 9.1 - Step 1 (RC8T4.2e)



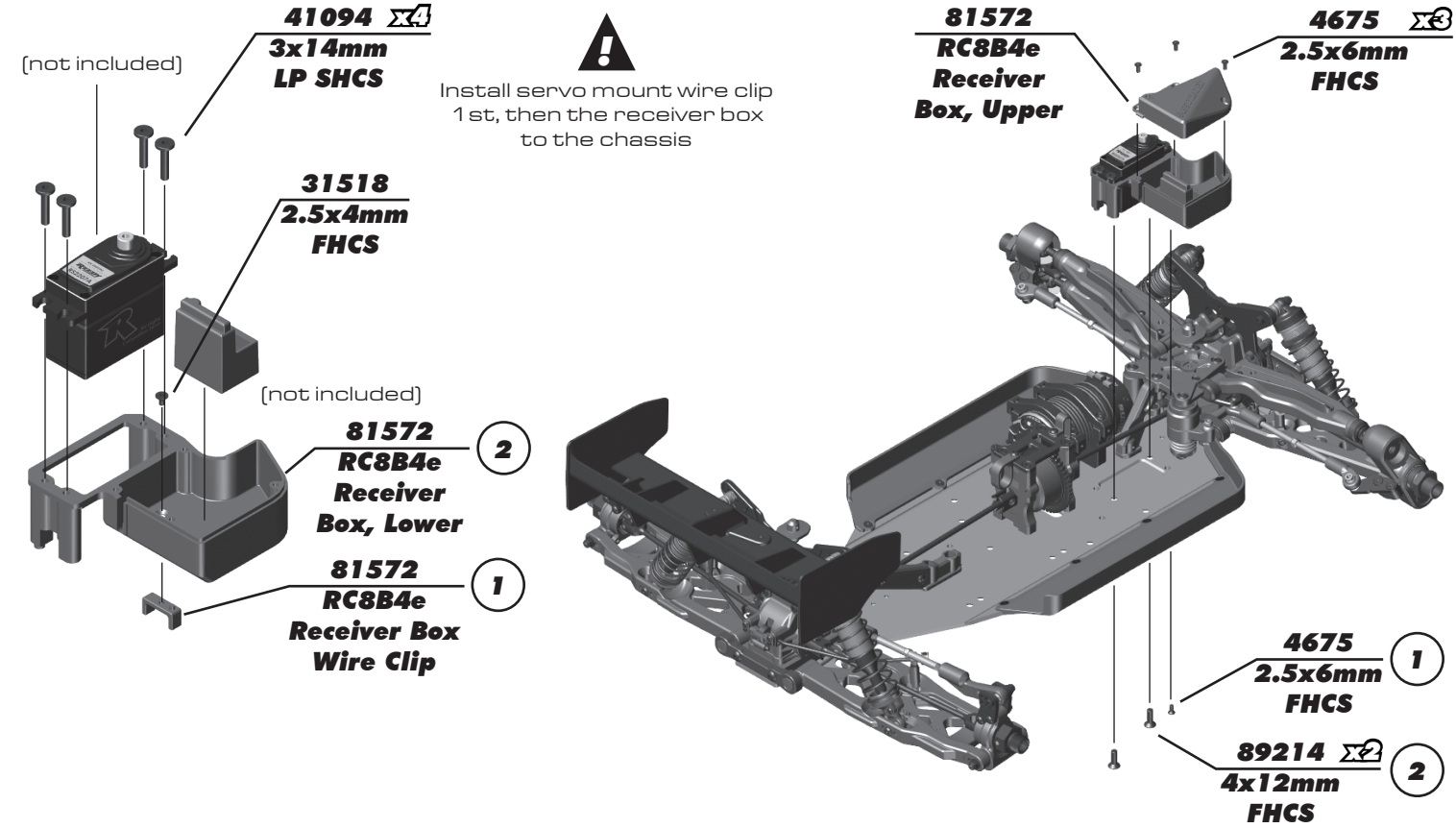
:: Center Bulkhead Build - 9.1 - Step 2 (RC8T4.2e)



Optional!
30mm fan
(not included)

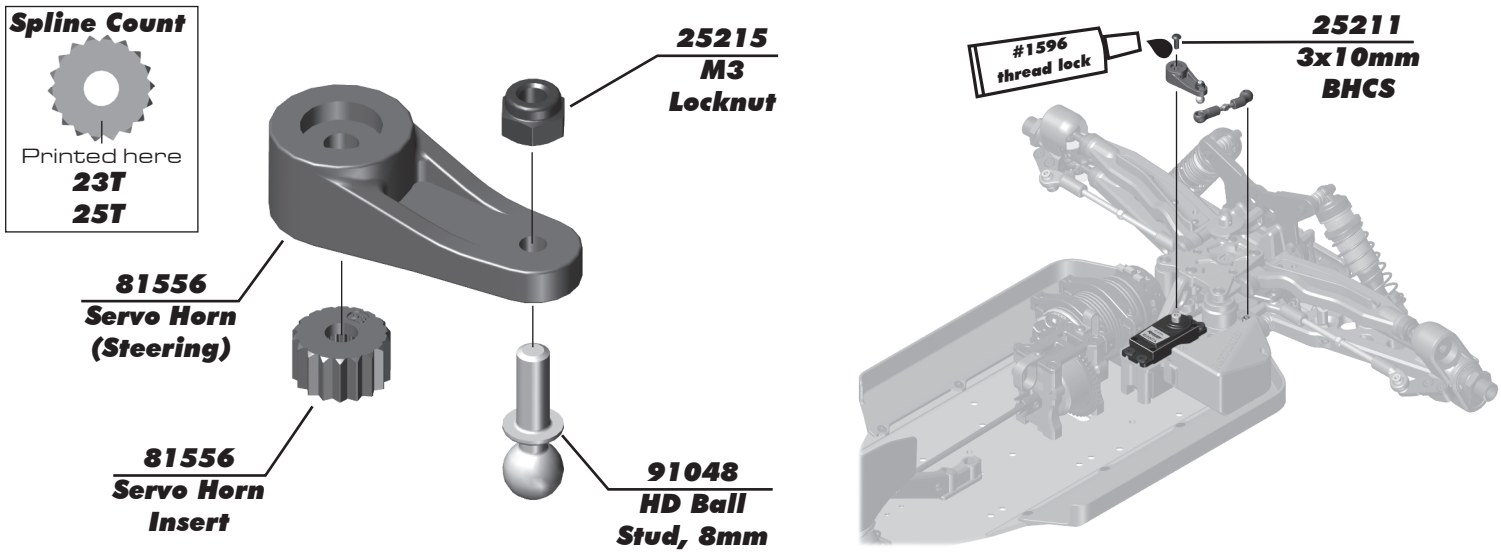
Fan, motor, and pinion not included.
If installing a fan, attach before installing motor mounts.
Hardware not included.
Maximum screw depth 4mm.

:: Center Bulkhead Build - 9.1 - Step 3 (RC8T4.2e)

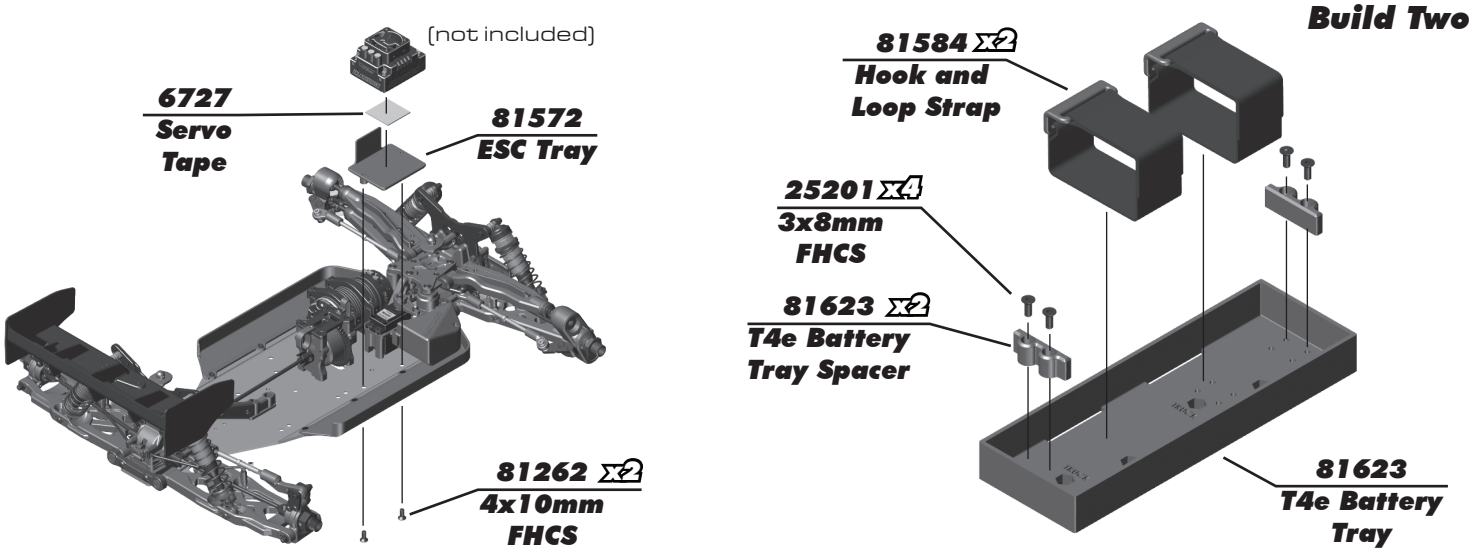


Install servo mount wire clip 1 st, then the receiver box to the chassis

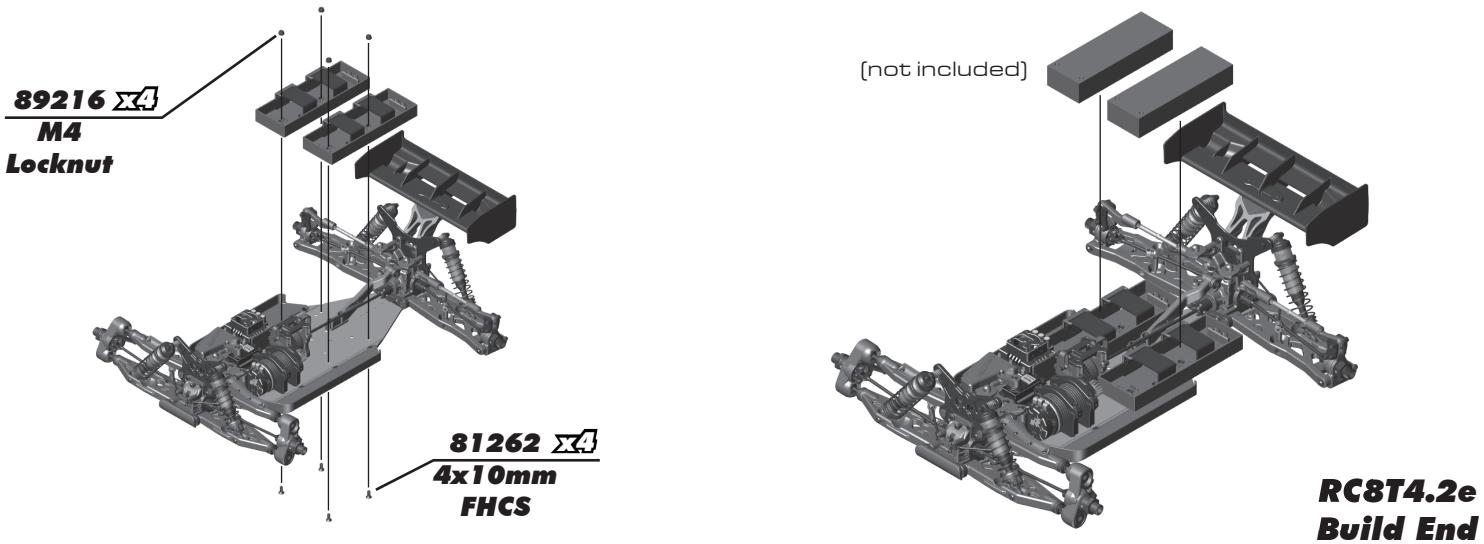
:: Servo Horn Build - 10.1 - Step 4 (RC8T4.2e)



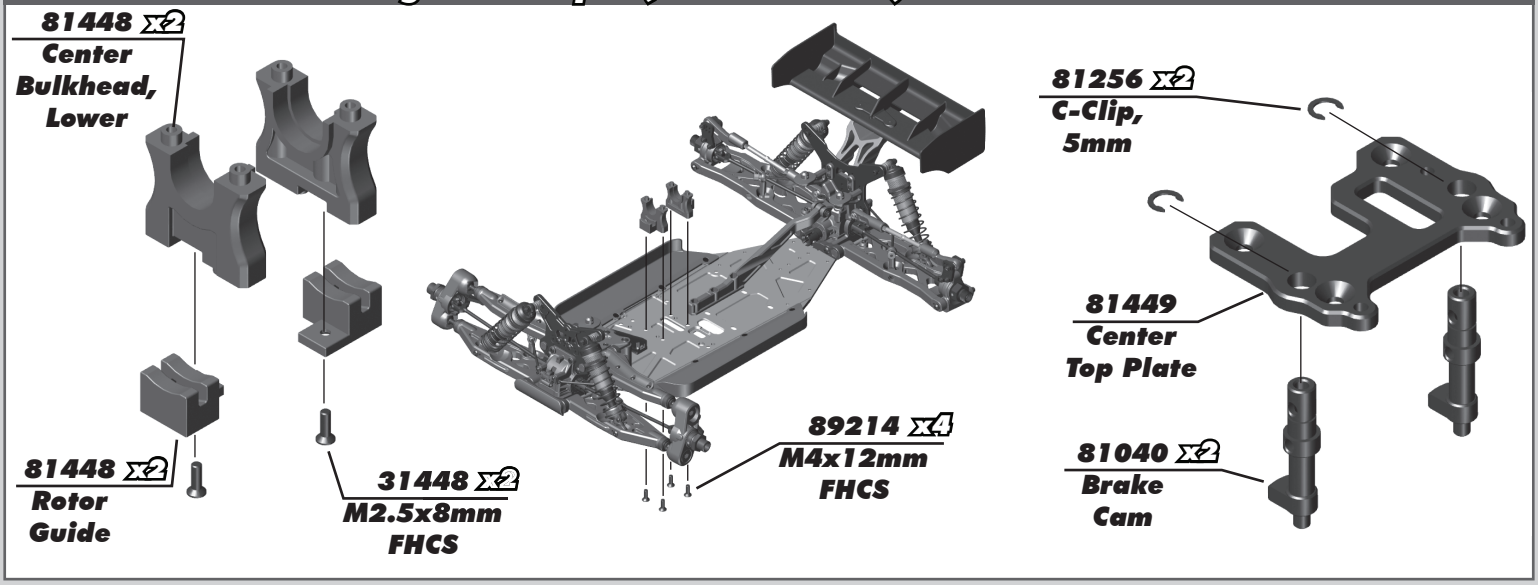
:: Radio Tray Build - 11.1 - Step 1 / Battery Tray Build 12.1 - Step 1 (RC8T4.2e)



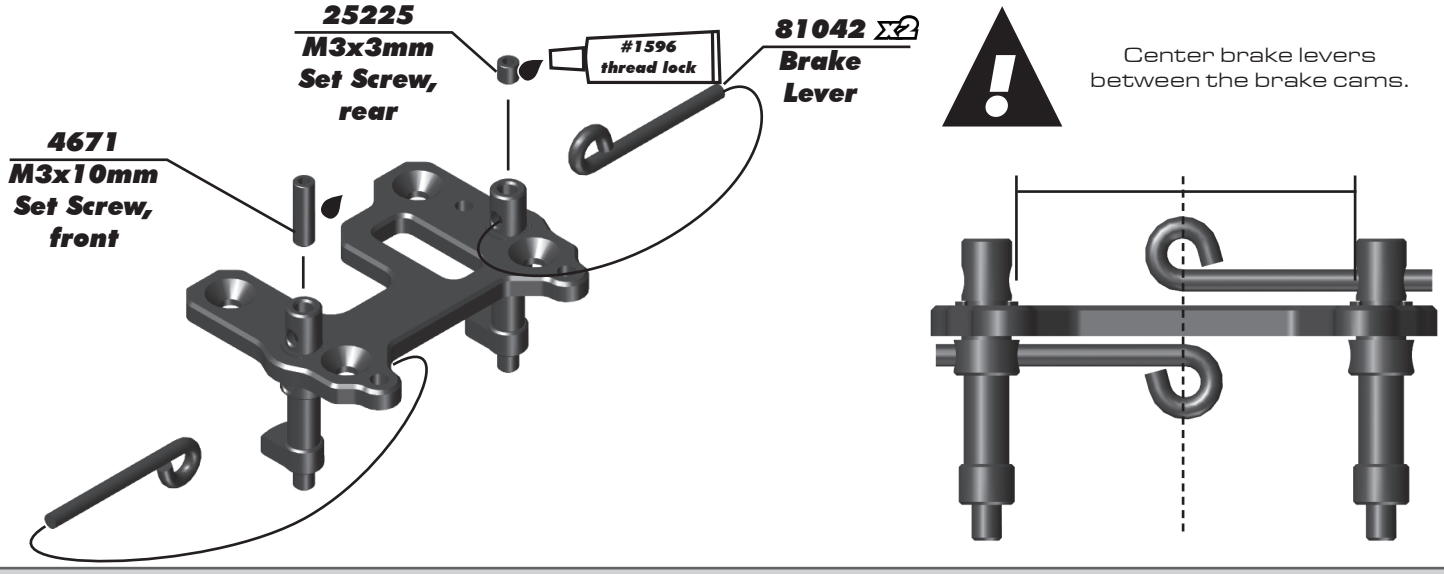
:: Battery Tray Build 12.1 - Step 2 (RC8T4.2e)



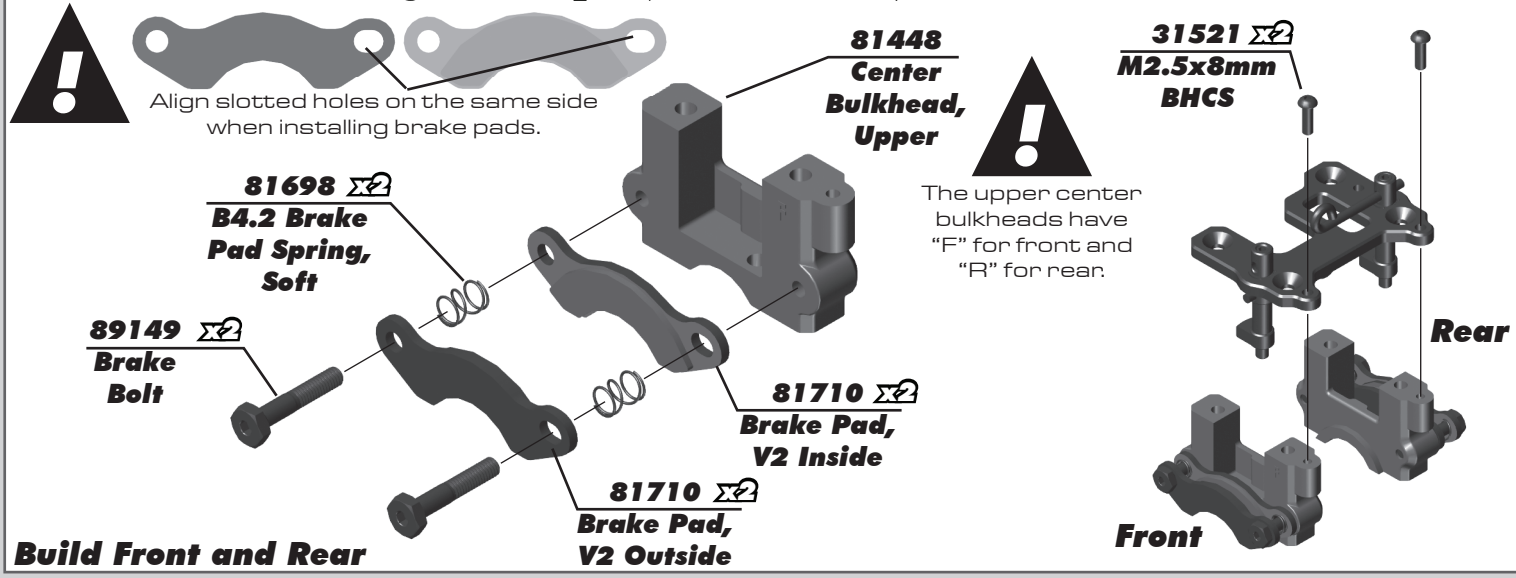
:: Center Bulkhead - Bag 9.1 - Step 1 (RC8T4.2 Nitro)



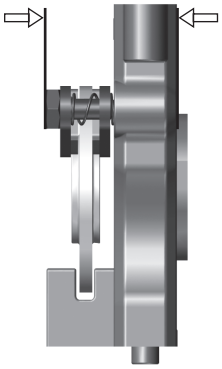
:: Center Bulkhead - Bag 9.1 - Step 2 (RC8T4.2 Nitro)

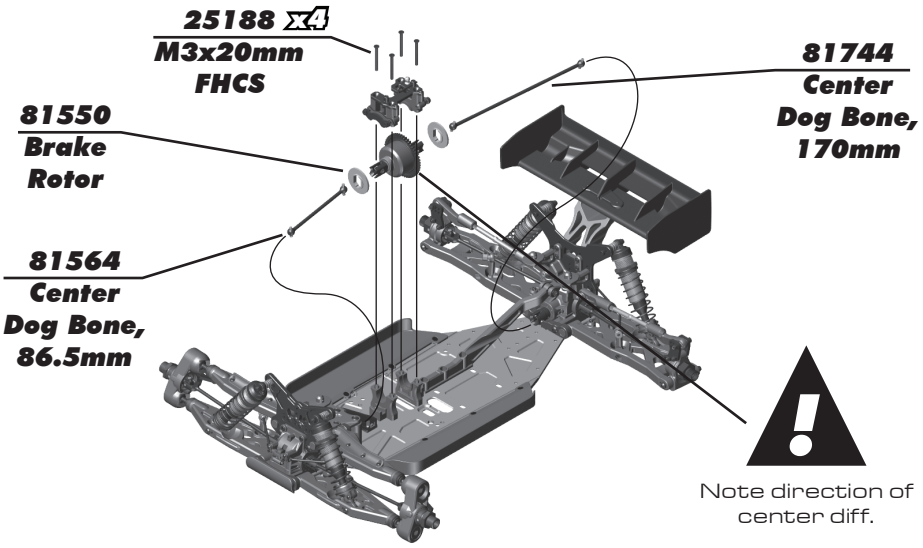


:: Center Bulkhead - Bag 9.1 - Step 3 (RC8T4.2 Nitro)

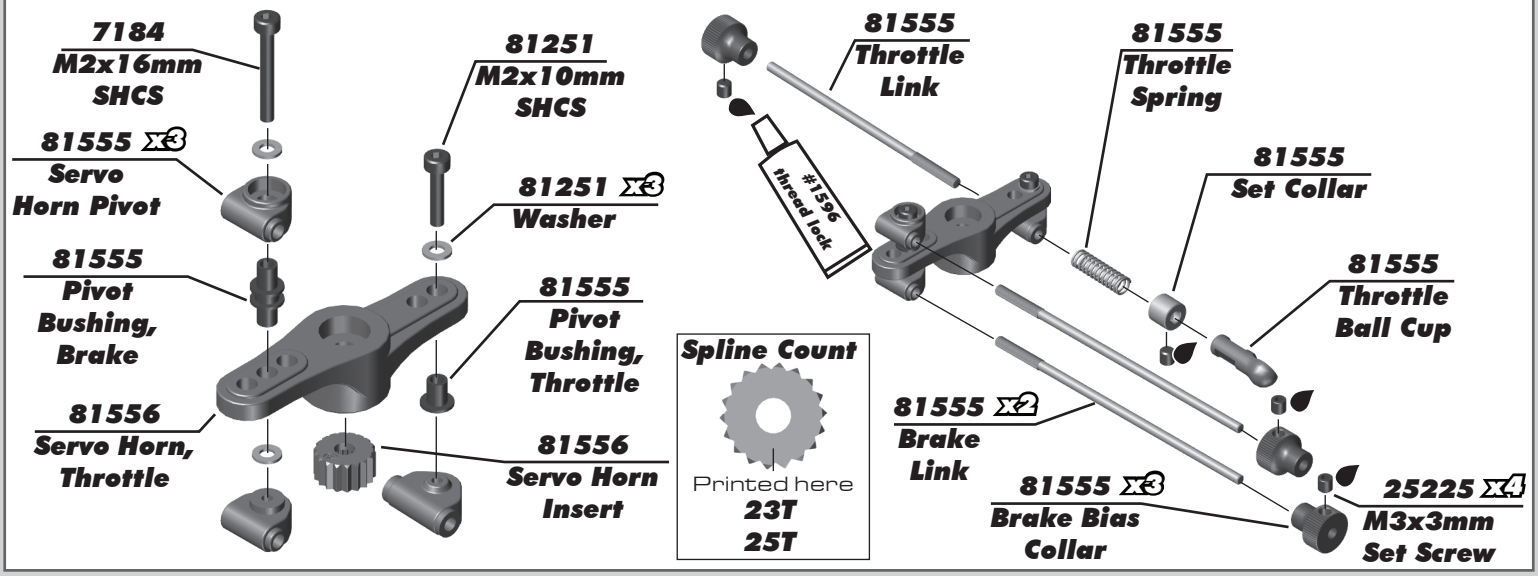


:: Center Bulkhead - Bag 9.1 - Step 4 (RC8T4.2 Nitro)



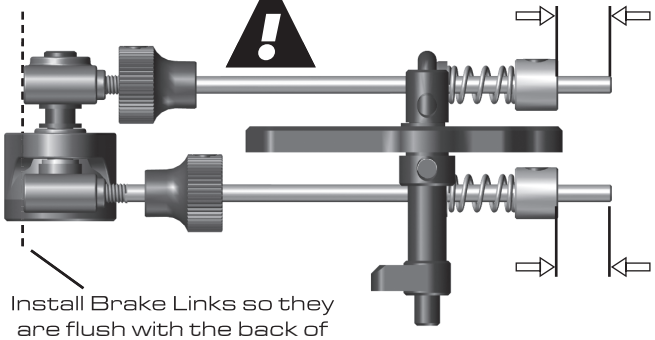


:: Linkages Build - Bag 10.1 - Step 1 (RC8T4.2 Nitro)



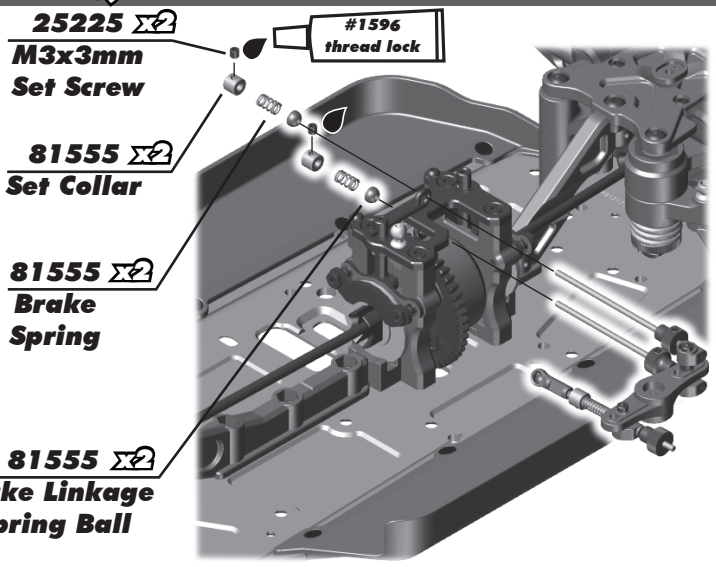
:: Linkages Build - Bag 10.1 - Step 2 (RC8T4.2 Nitro)

Recommended Starting Positions:
Front Brake Gap
7.75mm



Install Brake Links so they are flush with the back of the servo horn pivots.

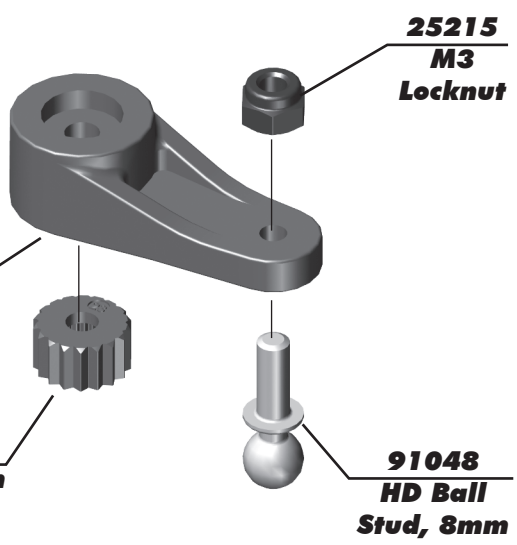
Rear Brake Gap
4.5mm



:: Linkages Build - Bag 10.1 - Step 3 (RC8T4.2 Nitro)

Spline Count

Printed here
23T
25T

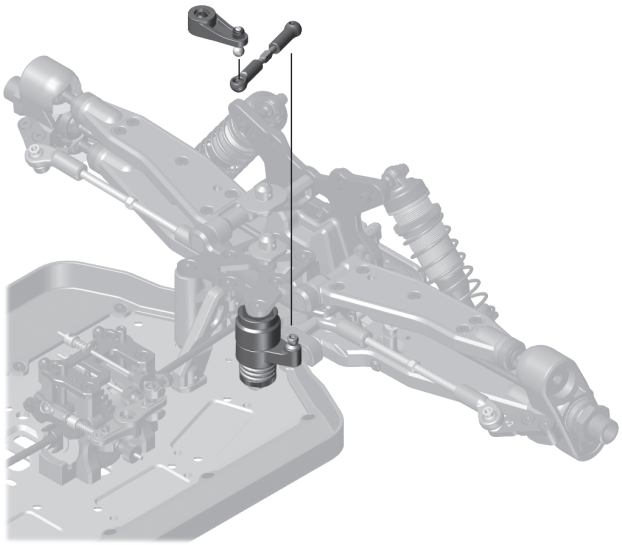


25215
M3
Locknut

81556
Servo Horn
(Steering)

81556
Servo Horn
Insert

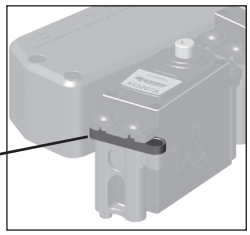
91048
HD Ball
Stud, 8mm



:: Radio Tray Build - Bag 11.1 - Step 1 (RC8T4.2 Nitro)

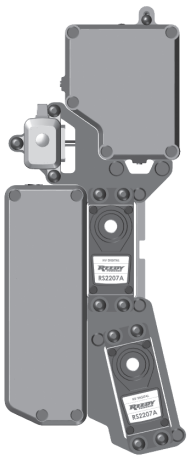
Radio Tray Configuration:
The radio tray on RC8B4 can be configured in four different ways. Each configuration changes the amount and location of flex in the chassis. Experiment with different configurations when running on different surfaces.

When removing either graphite radio tray brace or transponder mount, utillize included plastic shims to maintain proper servo height.



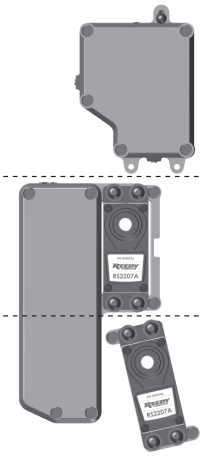
81433
Radio Tray Spacer

Option 1



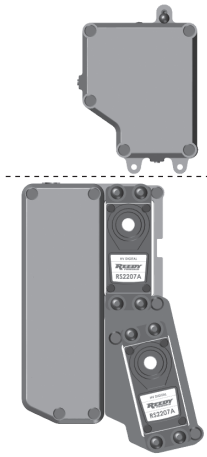
Least Flex
(Kit Setup)

Option 2



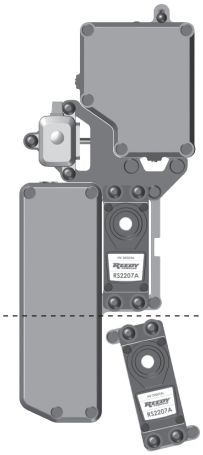
Most Flex

Option 3



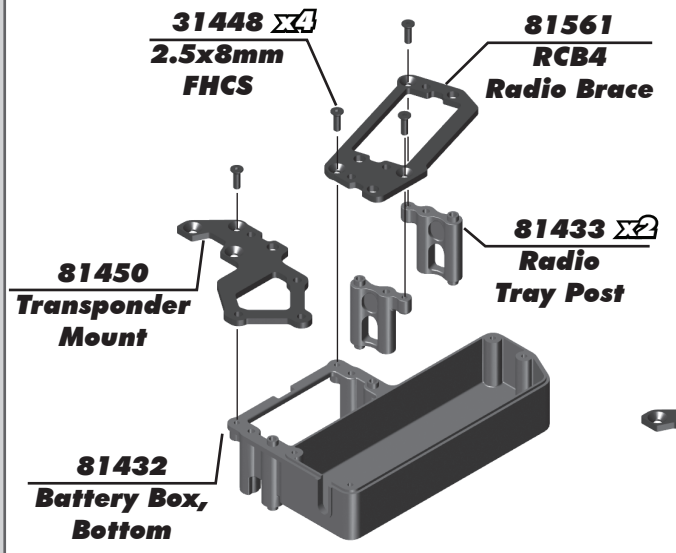
More Rearward Flex

Option 4



More Frontward Flex

:: Radio Tray Build - Bag 11.1 - Step 2 (RC8T4.2 Nitro)



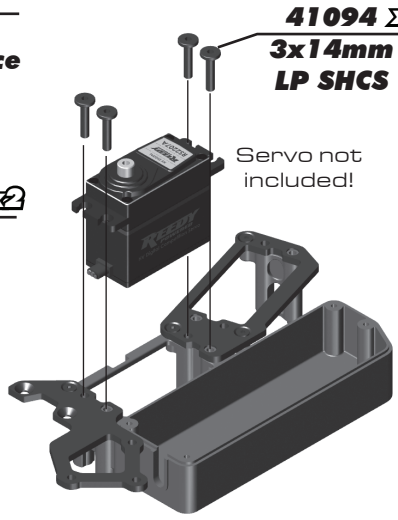
31448 x4
2.5x8mm
FHCS

81561
RCB4
Radio Brace

81433 x2
Radio
Tray Post

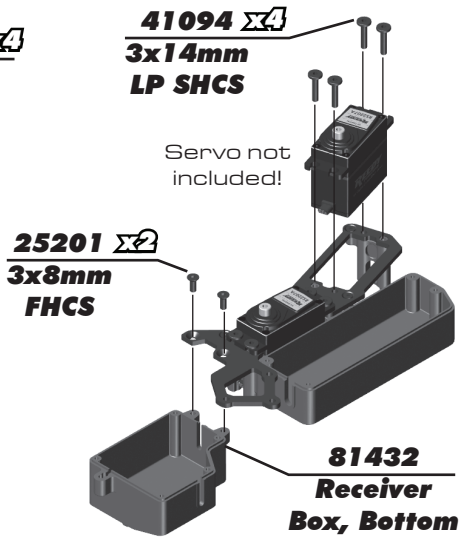
81450
Transponder
Mount

81432
Battery Box,
Bottom



41094 x4
3x14mm
LP SHCS

Servo not included!



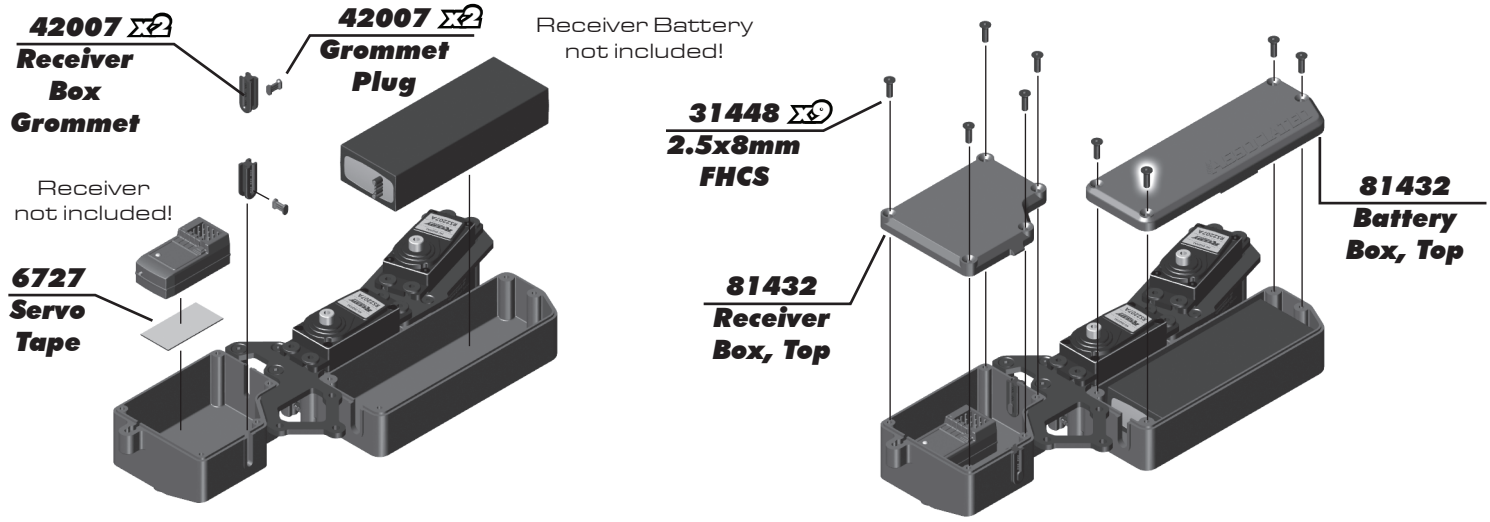
41094 x4
3x14mm
LP SHCS

Servo not included!

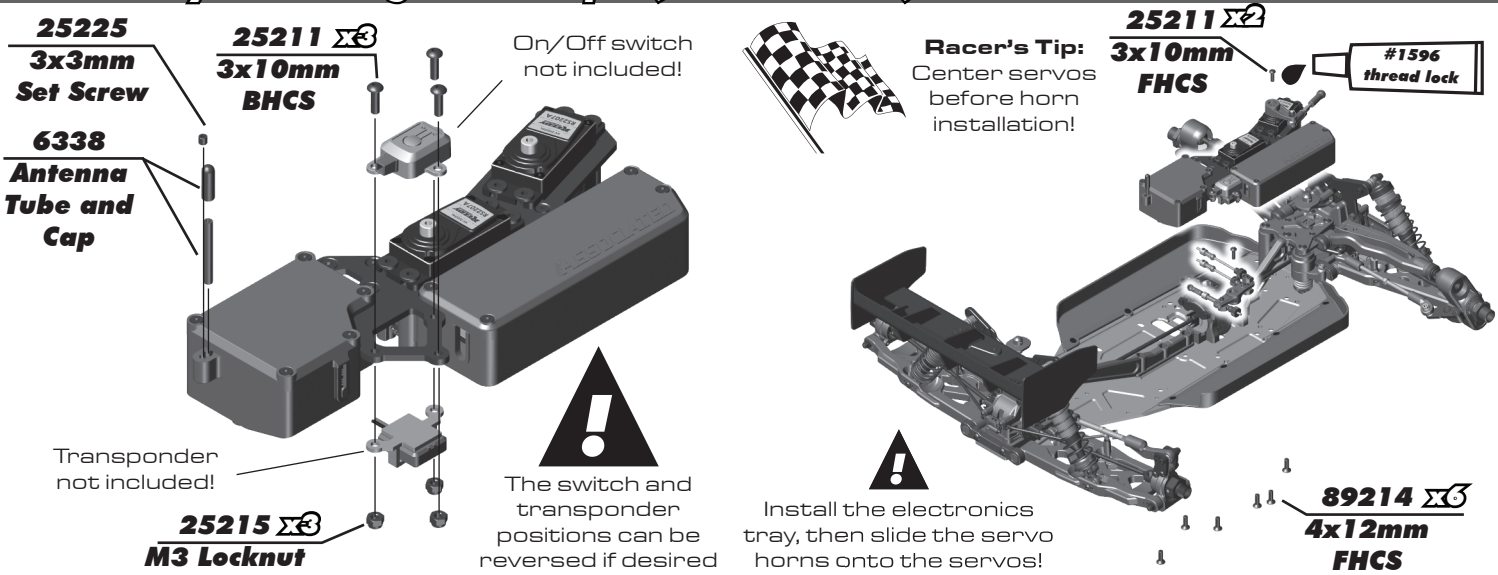
25201 x2
3x8mm
FHCS

81432
Receiver
Box, Bottom

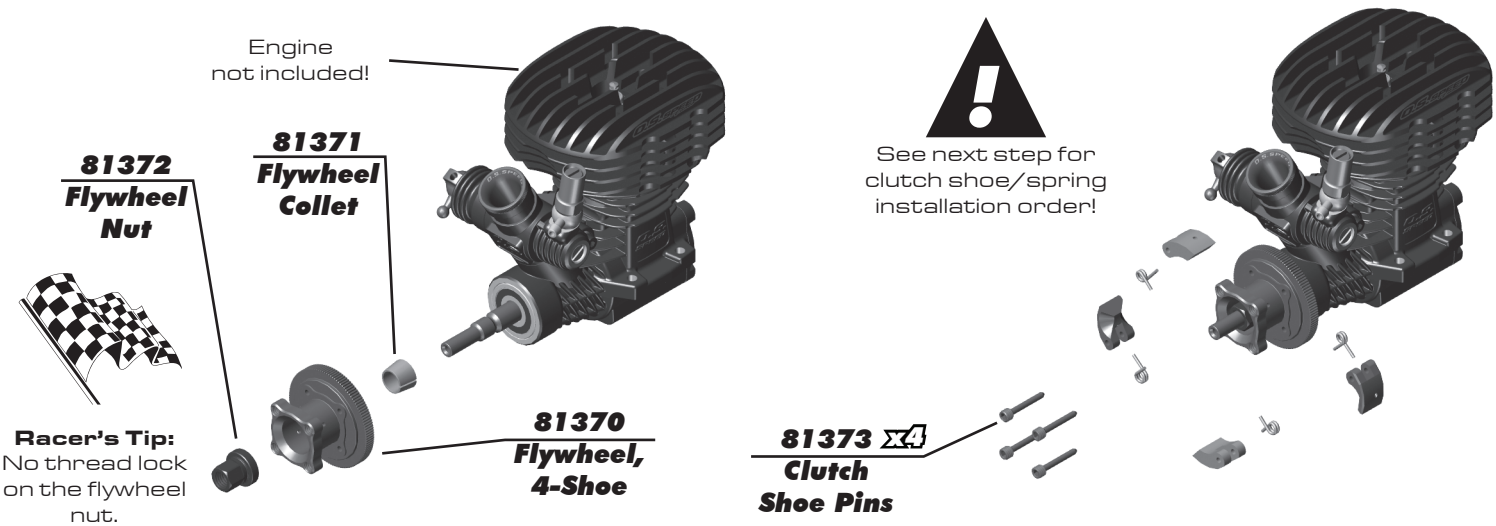
:: Radio Tray Build - Bag 11.1 - Step 3 (RC8T4.2 Nitro)



:: Radio Tray Build - Bag 11.1 - Step 4 (RC8T4.2 Nitro)



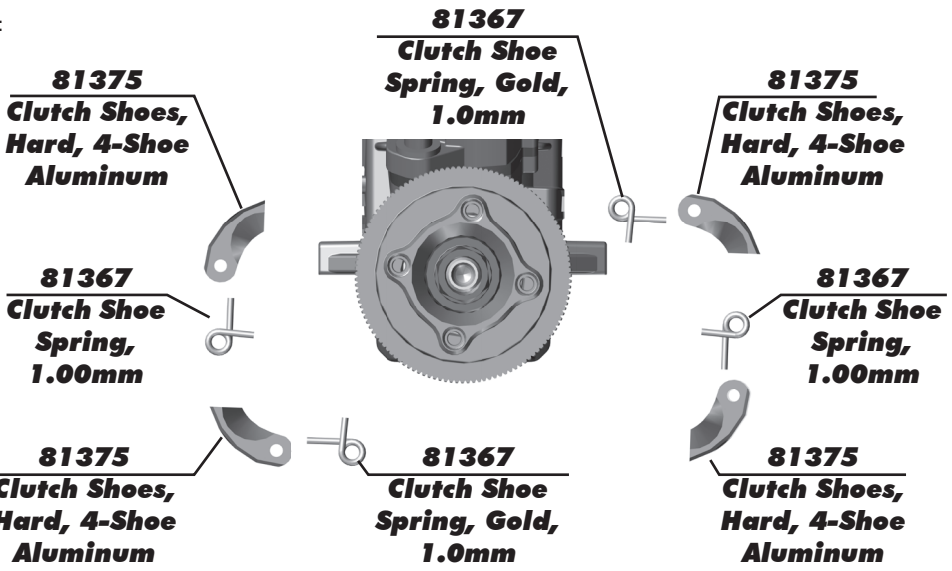
:: Clutch / Filter Build - Bag 12.1, 12.2 - Step 1 (RC8T4.2 Nitro)



:: Clutch / Filter Build - Bag 12.1, 12.2 - Step 2 (RC8T4.2 Nitro)

Clutch Shoe / Spring Installation Order:

Short end of clutch shoe spring installed into flywheel.
Long end of clutch shoe spring installed into clutch shoe.



:: Clutch / Filter Build - Bag 12.1, 12.2 - Step 3 (RC8T4.2 Nitro)

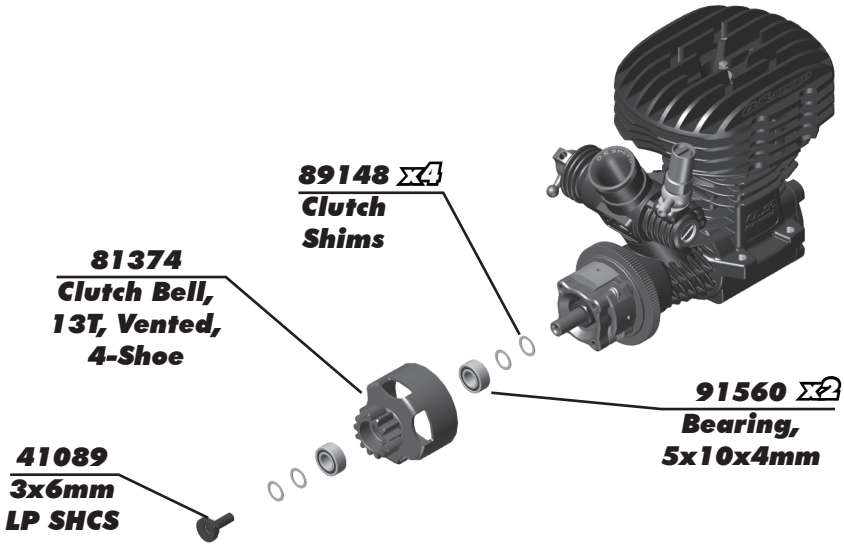
Clutch shimming instructions:

- Build assembly with shims as shown
- If clutch bell does not spin freely:
  Move shim from behind clutch bell to in front of clutch bell

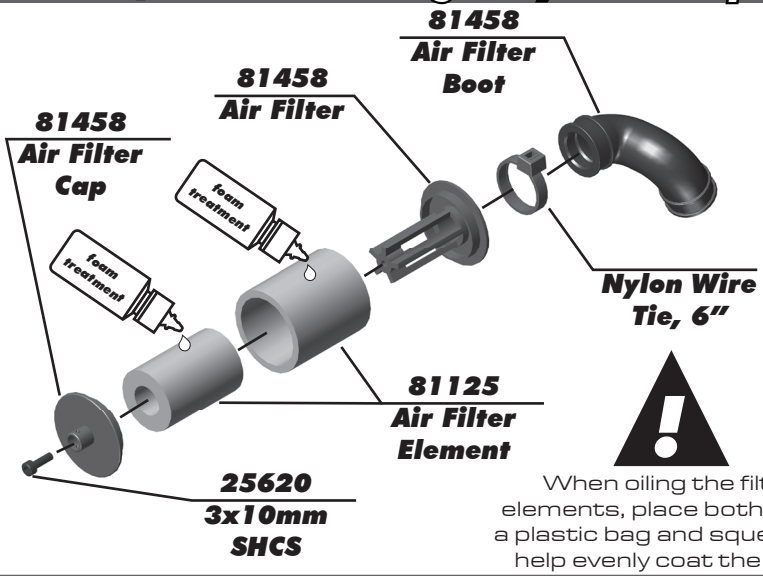
-OR-

  Remove one shim from front of clutch bell

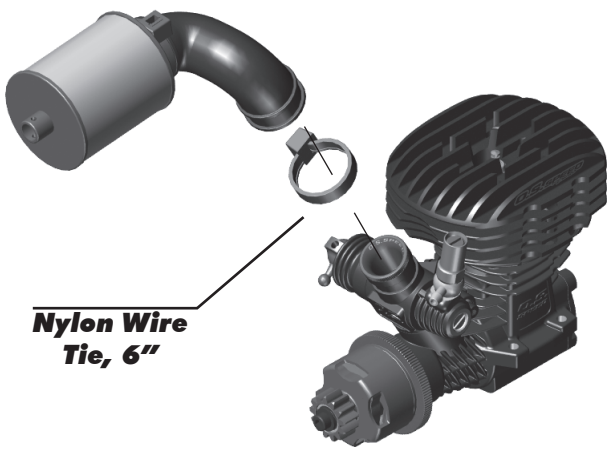
- Recommended axial play in clutch bell = 0.2mm - 0.5mm



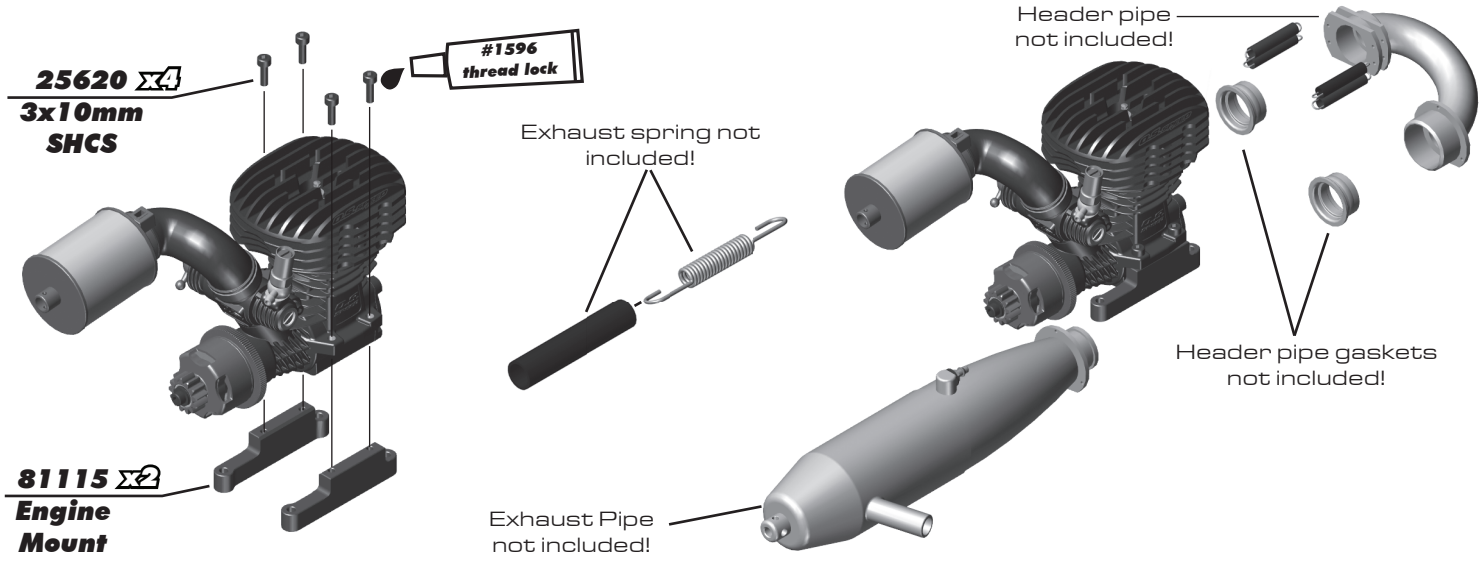
:: Clutch / Filter Build - Bag 12.1, 12.2 - Step 4 (RC8T4.2 Nitro)



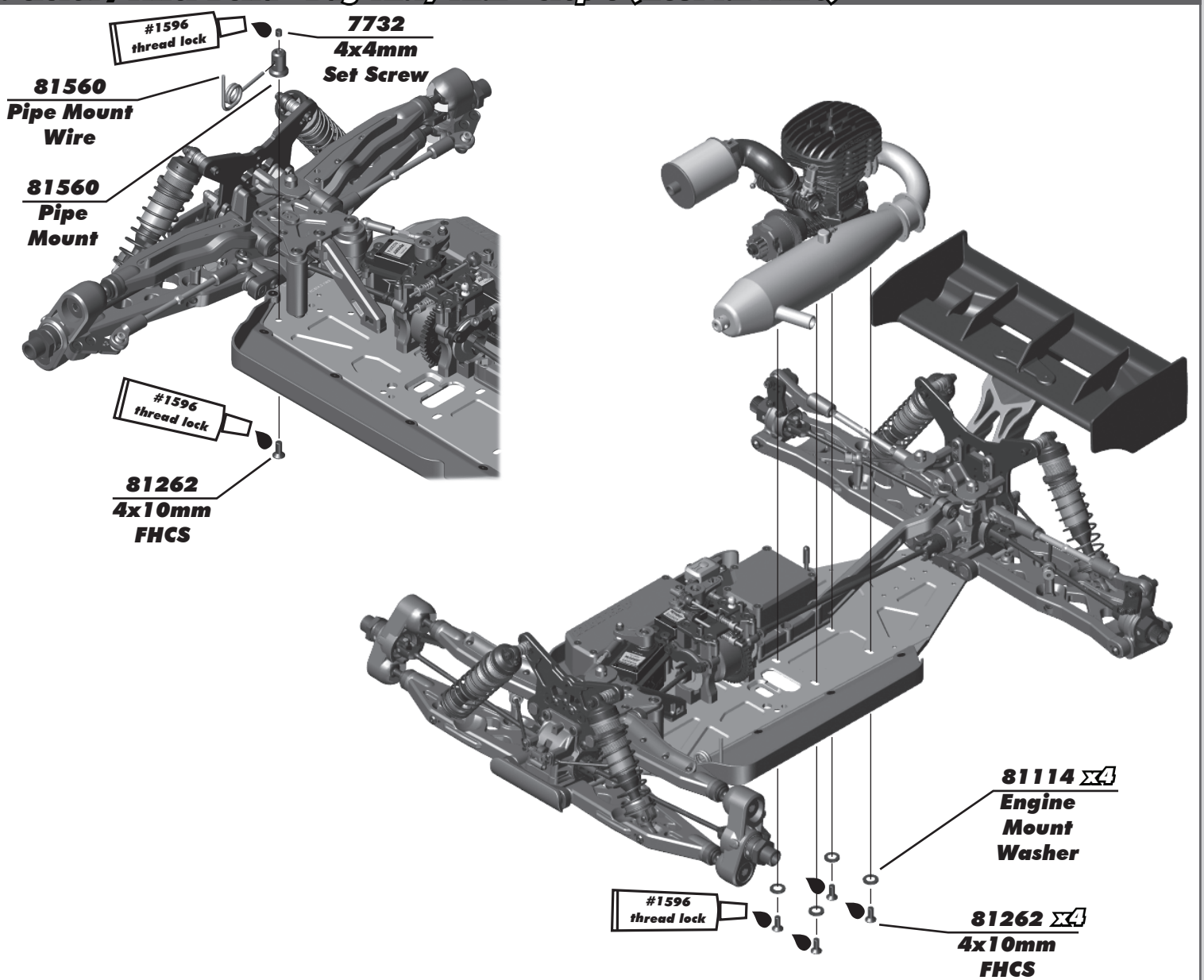
When oiling the filter elements, place both inside a plastic bag and squeeze to help evenly coat the filter.



:: Clutch / Filter Build - Bag 12.1, 12.2 - Step 5 (RC8T4.2 Nitro)

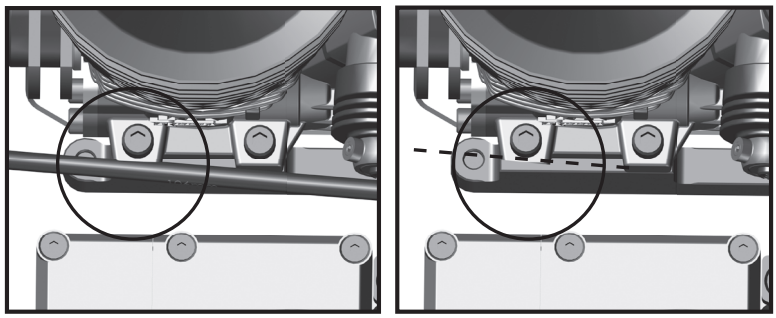


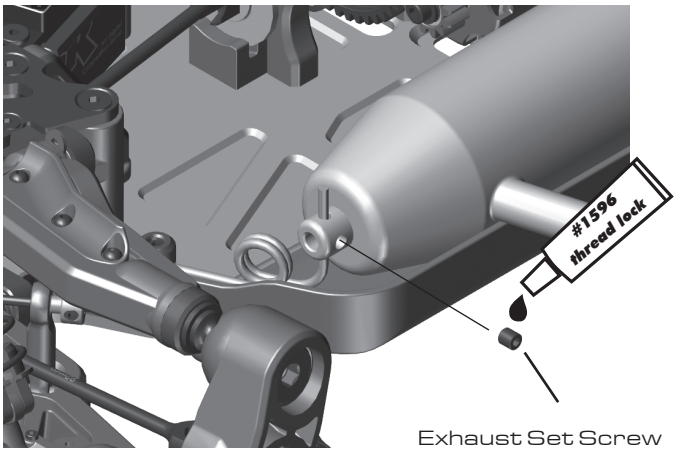
:: Clutch / Filter Build - Bag 12.1, 12.2 - Step 6 (RC8T4.2 Nitro)



:: Clutch / Filter Build - Bag 12.1, 12.2 - Step 7 (RC8T4.2 Nitro)

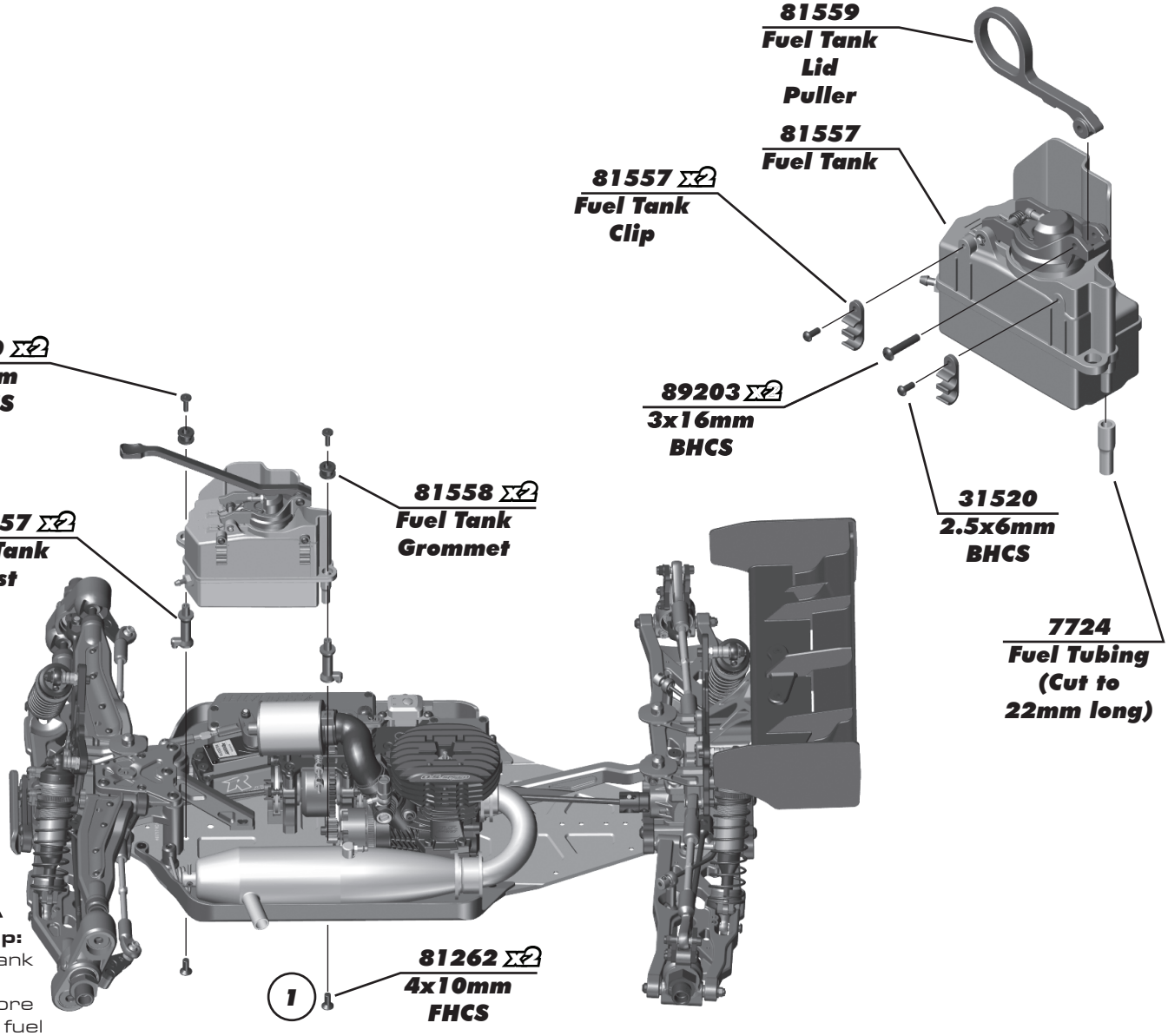
When installing your engine, make sure the rear drive shaft does not interfere with the engine block. You may need to remove material from the engine block for fitment.





Exhaust Set Screw not included!

:: Fuel Tank Build - Bag 13.1 - Step 1 (RC8T4.2 Nitro)

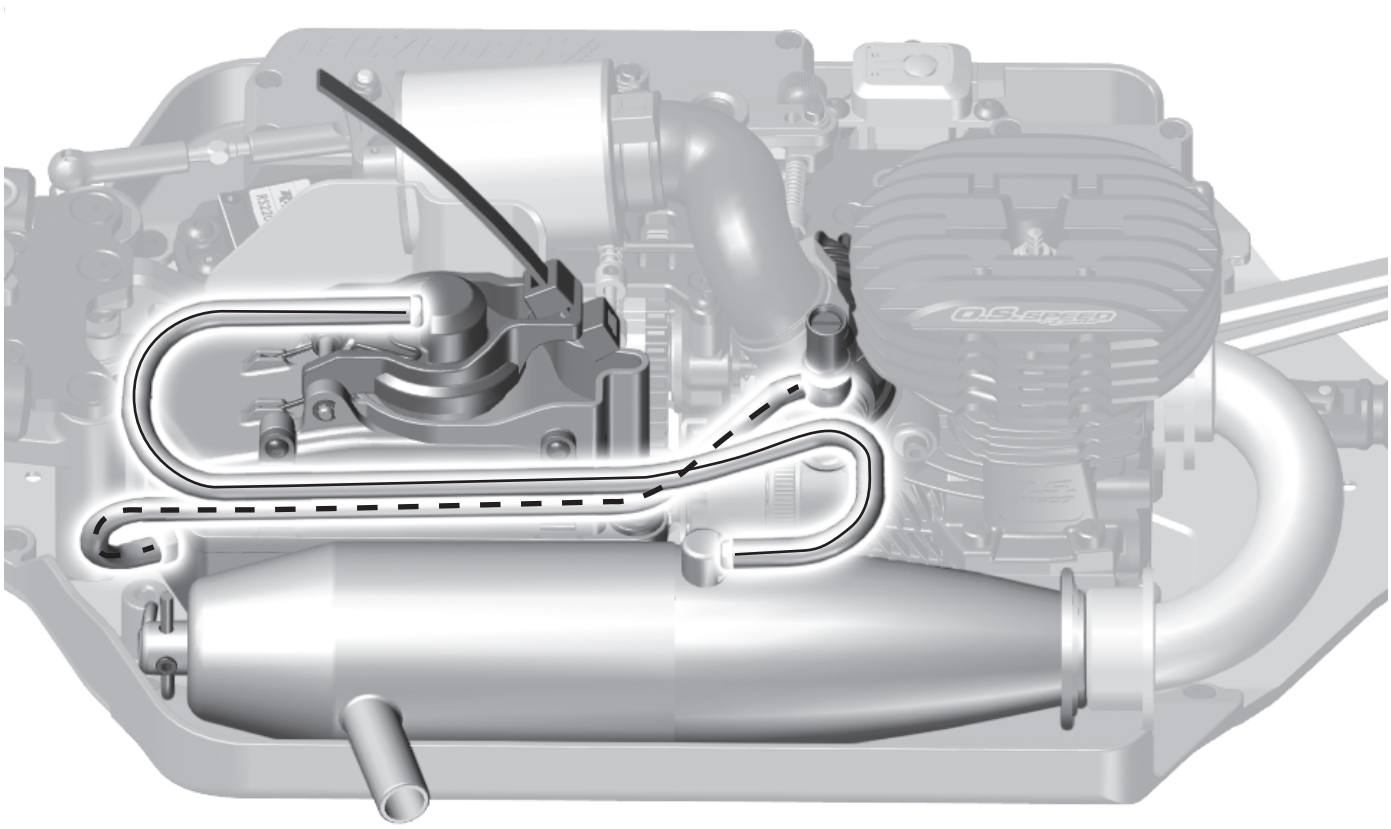


Racer's Tip: Install fuel tank posts to chassis before installing the fuel tank.

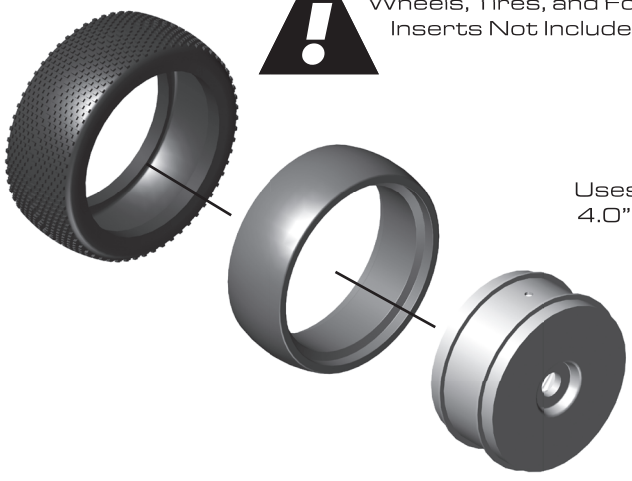
:: Fuel Tank Build - Bag 13.1 - Step 2 (RC8T4.2 Nitro)

Pressure line from fuel tank lid to exhaust pipe

Fuel line from fuel tank to carburetor

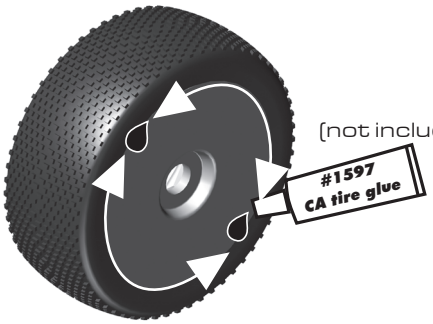


:: Wheels / Tires / Body - Misc. - Step 1



Wheels, Tires, and Foam Inserts Not Included!

Uses industry standard 4.0" Truggy wheels with 17mm hex.



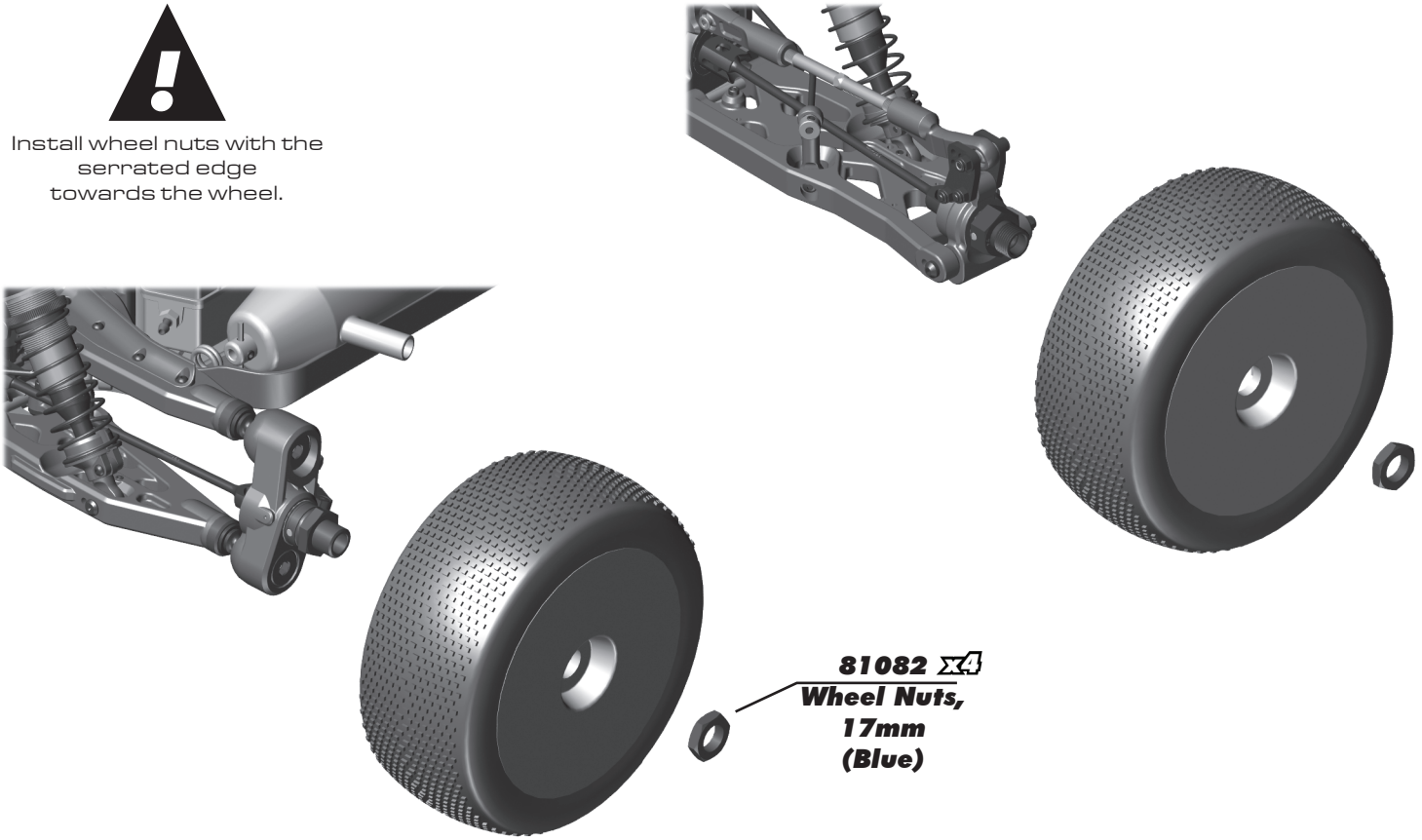
(not included)

Build four wheels/ tires

Tires:
When gluing tires to wheels, use a fast-curing tire glue (CA) (AE #1597). This is available at your local hobby shop. Make sure to clean the mounting surface of the tire and wheel with alchohol for best adhesion.

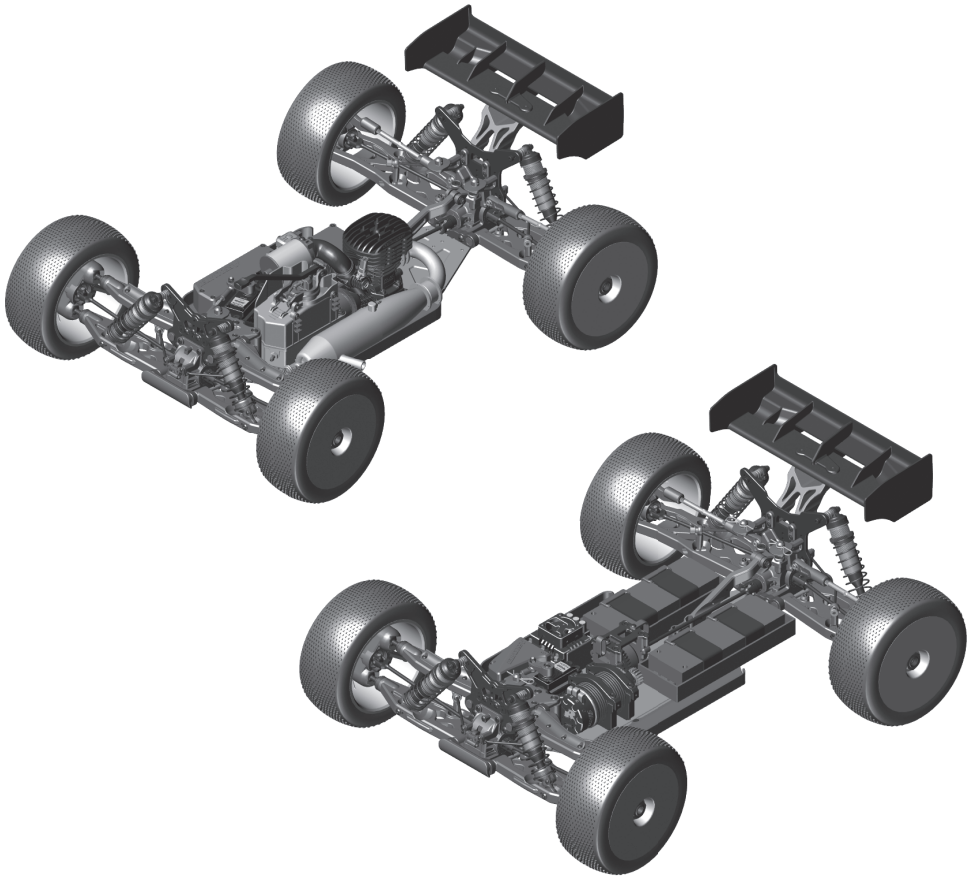
:: Wheels / Tires / Body - Misc. - Step 2

Install wheel nuts with the serrated edge towards the wheel.



81082 x4
Wheel Nuts, 17mm (Blue)

:: Wheels / Tires / Body - Misc. - Step 3



Painting Tips:

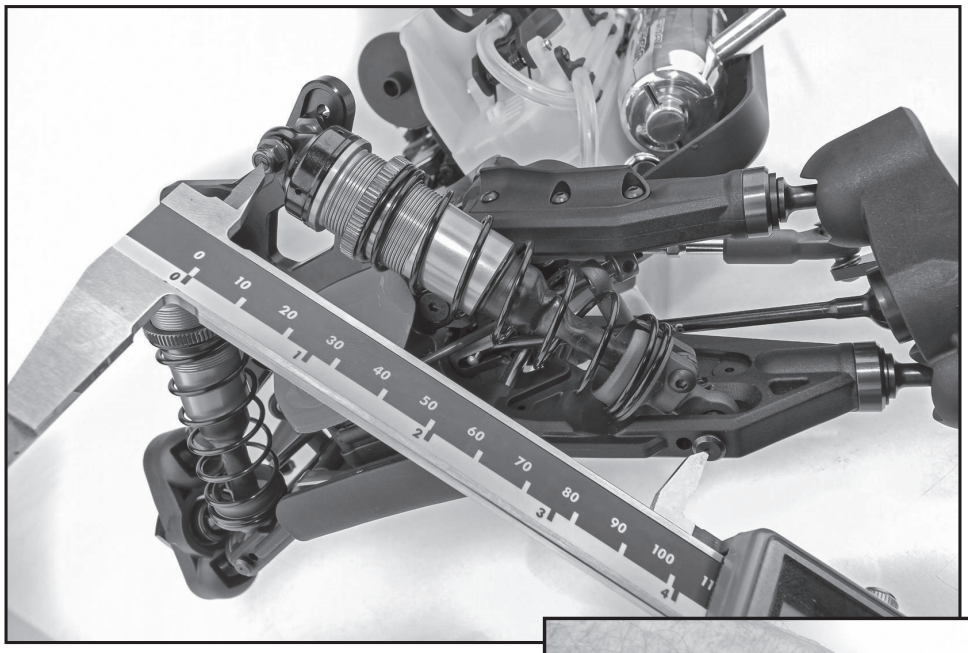
Your kit comes with a clear polycarbonate body. You will need to prep the body before you can paint it. Wash the inside thoroughly with warm water and liquid detergent. Dry the body using a clean, soft, lint-free cloth. Install the window masks on the inside of the body. (RC cars get painted on the inside). Using high quality masking tape, apply tape to the inside of the body to create a design. Spray (either rattle can or airbrush RC specific paint) the paint to the inside of the body (preferably dark colors first, lighter colors last).

NOTE: use ONLY paint that is recommended for use with (polycarbonate) plastics. If you do not, you can destroy the polycarbonate body!

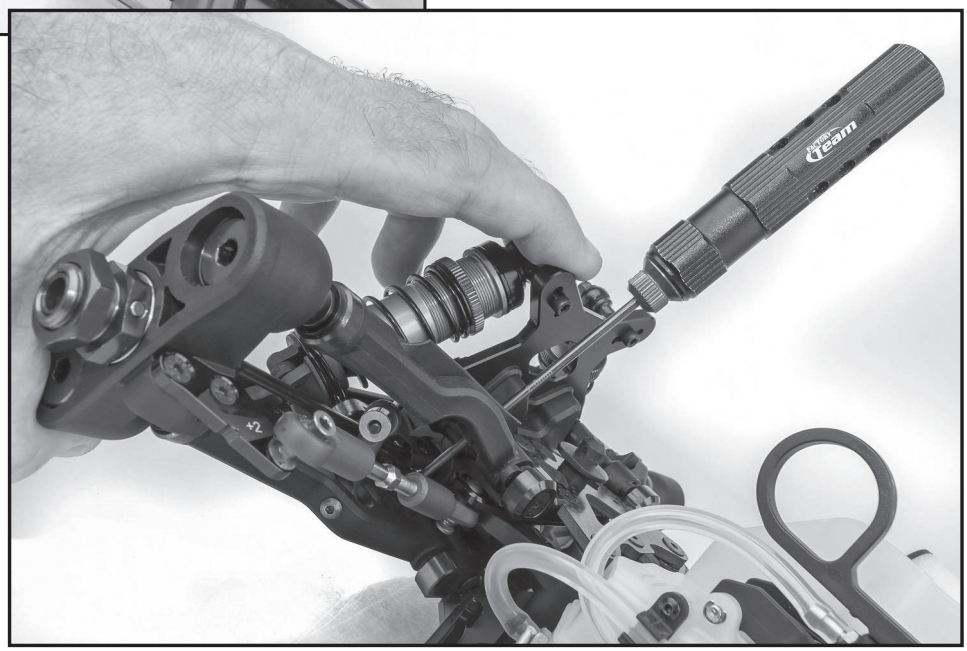
After painting, cut the body along the trim lines. Make sure to drill or use a body reamer to make the holes for the body mounts and antenna!

:: Droop Settings

Set droop by measuring overall length of shock (from standoff to shock pin) while the chassis is elevated above your working surface. The shocks should be fully extended.
Kit setup for front droop is 101 mm shock length, and 126mm shock length for the rear "C" hole.
If the shock length is too long, adjust by turning the droop screws clockwise.
If the shock length is too short, adjust by turning the droop screws counter-clockwise.



Racer's Tip:
Use 123mm for the middle "B" rear arm hole, and +2 or 0 eyelet.



Front Droop: Increasing front droop (loosen droop screws) will increase off-throttle steering. It also allows the front end to lift more, giving more rear grip and less front grip on-power. Remember to never loosen the screws beyond the FULL DROOP setting. Decreasing front droop (tighten droop screws) yields more on-power steering and quicker response at the expense of some stability in bumpy sections. It will also give less off-throttle steering.

Rear Droop: Increasing rear droop (loosen droop screws) will increase traction in bumpy sections, but will reduce high-speed stability. Remember to never loosen the screws beyond the FULL DROOP setting. Decreasing rear droop (tighten droop screws) will increase stability in high speed sections, but will reduce stability in bumpy sections.

Setup Sheets:

To find different setups for your kit, visit our website, https://www.associatedelectrics.com/teamassociated/and click on the "Setup Sheets" link, and then the link to your model. Our team of professional drivers help develop these setups at races worldwide. Additionally, most drivers have a "base" setup that they use as a starting point for most races. Try running some of our base setups or look for track conditions and tires that are similar to your local track and replicate that setup. Remember, each adjustment has a purpose, so copy everything from the setup sheet and then make adjustments based on the recommendations in here.

:: Notes:

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Check out the following web sites for all of our kits, current products, new releases, setup help, tips, and racing info!

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